COMPRESSED AIR

Sicomat ___



■ Sicomat



SharkBite



RING MAIN

SYSTEMS

Ring main systems consist of a closed loop, or a ring, of piping surrounding an area where air will be consumed at high pressure. Branch pipes are connected to the main ring and run along walls or ceilings to various facility consumption points.

John Guest'



NITROGEN

Sicomat



VACUUM

Sicomat



MALLEABLE IRON

■ PARKAIR®



■ PARKAIR®







■ PARKAIR®







PLUMBING / HEATING



PROCESSING



Carriage for 3 & 6 metre lengths charged

at cost Please ask for

details





Tube for Compressed Air Applications

Applications

Benefits

- Easy & rapid to install
- Reduced pressure drop
- Corrosion resistance
- Fire resistance
- UV resistance
- Good shock resistance
- No welding

Specifications

Material: Treatment: Temperature range: Pressure:

EN AW-6060 T6 aluminium Internal & external chromatising RAL 5015 electrostatic painting -20°C to +70°C (-4°F to +158°F) -0.8 to 15 bar





ALUMINIUM TUBE

6 METRE LENGTH

PART NUMBER	TUBE OD	TUBE ID	FLOW RATE @ 7 BAR	
r0590150126	15 mm	12 mm	950 l/min	
r0590200176	20 mm	17 mm	1477 l/min	
r0590220196	22 mm	19 mm	1850 l/min	
r0590250226	25 mm	22 mm	2727 l/min	
r0590280256	28 mm	25 mm	3800 l/min	
r0590320296	32 mm	29 mm	5504 l/min	
r0590400376	40 mm	37 mm	10054 l/min	
r0590500466	50 mm	46 mm	16538 l/min	
r0590630596	63 mm	59 mm	30214 I/min	

3 METRE LENGTH

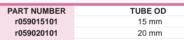
r0590150123	15 mm	12 mm	950 l/min	
r0590200173	20 mm	17 mm	1477 l/min	
r0590220193	22 mm	19 mm	1850 l/min	
r0590250223	25 mm	22 mm	2727 l/min	
r0590280253	28 mm	25 mm	3800 l/min	
r0590320293	32 mm	29 mm	5504 l/min	
r0590400373	40 mm	37 mm	10054 l/min	
r0590500463	50 mm	46 mm	16538 l/min	
r0590630593	63 mm	59 mm	30214 l/min	



5400

PART NUMBER	TUBE OD	
r059015100	15 mm	
r059020100	20 mm	
r059022100	22 mm	
r059025100	25 mm	

90° BEND





180° BEND

r059025104

PART NUMBER	TUBE OD	
r059015102	15 mm	
r059020102	20 mm	
r059022102	22 mm	
r059025102	25 mm	

S BEND 5400 PART NUMBER TUBE OD r059015103 15 mm r059020103 20 mm r059022103 22 mm r059025103 25 mm



		0.00
PART NUMBER	TUBE OD	
r059015104	15 mm	
r059020104	20 mm	
r059022104	22 mm	

25 mm



Fittings for Compressed Air Applications

SR Series

Sicomat's SR Series offers a practical and helpful solution for compressed air distribution, whether for small distribution systems or large industrial plants.

The SR Series is based on calibrated aluminium pipes that are surface treated and range in size from 20 mm to 63 mm, with profiles of 80 mm and 110 mm. The fittings used for junctions have high resistance to shock and pressure and have been tested by the TÜV Certification Institute for product durability. The SR Series has been tested four times more than the average working pressure (PN12.5).

These tests show that the SR Series is highly resistant to stress generated by water hammer pressure changes and durable in salty fog. The exterior coating on the SR Series ensures low friction for air passage and quick installation time, thanks to the colour-coded lines that comply with fluid identification regulations, eliminating the need for subsequent pipe coating.

The SR Series is compatible with all other Sicomat products, making it a complete, flexible and functional system for all fluid distribution needs in typical industrial use

SK Series

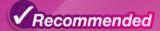
The experience gained from the SR Series has led to the development of the SK Series, which is a reliable and efficient push-fit solution for compressed air distribution.

The SK Series comprises three aluminium sizes – Ø15, Ø22, and Ø28 mm – and is assembled using nylon fittings.

Tests have shown that the SK Series has excellent resistance to stress caused by water hammer pressure changes and can withstand salty fog for extended periods.

Specifications

Body: Coupling ring: Cutting ring: Sealing: Temperature range: Pressure: Black nylon Blue nylon 301 stainless steel NBR O-ring -20°C to +70°C (-4°F to +158°F) -0.8 to 12.5 bar















EQUAL UNION

PART NUMBER	TUBE OD	TUBE OD	
rR210020020	20 mm	20 mm	
rR210025025	25 mm	25 mm	
rR210032032	32 mm	32 mm	
rR210040040	40 mm	40 mm	
rR210050050	50 mm	50 mm	
rR210063063	63 mm	63 mm	

REDUCING UNION



PART NUMBER	TUBE OD	TUBE OD
rR212025020	25 mm	20 mm
rR212032025	32 mm	25 mm
rR212040032	40 mm	32 mm
rR212050040	50 mm	40 mm
rR212063050	63 mm	50 mm

5410

90° EQUAL ELBOW

PART NUMBER	TUBE OD	TUBE OD	
rR213020020	20 mm	20 mm	
rR213025025	25 mm	25 mm	
rR213032032	32 mm	32 mm	
rR213040040	40 mm	40 mm	
rR213050050	50 mm	50 mm	
rR213063063	63 mm	63 mm	

45° EQUAL ELBOW



PART NUMBER	TUBE OD	TUBE OD	
rR245020020	20 mm	20 mm	
rR245025025	25 mm	25 mm	
rR245032032	32 mm	32 mm	
rR245040040	40 mm	40 mm	
rR245050050	50 mm	50 mm	
rR245063063	63 mm	63 mm	



EQUAL TEE

PART NUMBER	TUBE OD
rR214020000	20 mm
rR214025000	25 mm
rR214032000	32 mm
rR214040000	40 mm
rR214050000	50 mm
rR214063000	63 mm

TEE





PART NUMBER	TUBE OD	THREAD	TUBE OD
rR215025012	25 mm	1/2"	25 mm
rR215032034	32 mm	3/4"	32 mm
rR215040001	40 mm	1"	40 mm
rR215050112	50 mm	1 1/2"	50 mm
rR215063002	63 mm	2"	63 mm

STRAIGHT CONNECTOR

MALE

PART NUMBER	TUBE OD	THREAD	
rR211020012	20 mm	1/2"	
rR211020034	20 mm	3/4"	
rR211025012	25 mm	1/2"	
rR211025034	25 mm	3/4"	
rR211025001	25 mm	1"	
rR211032001	32 mm	1"	
rR211032114	32 mm	1 1/4"	
rR211040001	40 mm	1"	
rR211040114	40 mm	1 1/4"	
rR211040112	40 mm	1 1/2"	
rR211050112	50 mm	1 1/2"	
rR211050002	50 mm	2"	
rR211063002	63 mm	2"	
rR211063212	63 mm	2 1/2"	

ALUMINIUM STRAIGHT CONNECTOR

MALE



PART NUMBER	TUBE OD	THREAD	
rR203020012	20 mm	1/2"	
rR203025012	25 mm	1/2"	
rR203025034	25 mm	3/4"	
rR203032001	32 mm	1"	
rR203040001	40 mm	1"	
rR203040114	40 mm	1 1/4"	
rR203050112	50 mm	1 1/2"	
rR203063002	63 mm	2"	

STRAIGHT CONNECTOR

FEMALE

PART NUMBER	TUBE OD	THREAD
rR201020012	20 mm	1/2"
rR201025034	25 mm	3/4"
rR201032001	32 mm	1"
rR201040114	40 mm	1 1/4"
rR201050112	50 mm	1 1/2"
rR201063002	63 mm	2"

ALUMINIUM STRAIGHT CONNECTOR

FEMALE



















KED		

3 PIECES

PART NUMBER	TUBE OD	TUBE OD	TUBE OD	
rR217025020	25 mm	20 mm	25 mm	
rR217032020	32 mm	20 mm	32 mm	
rR217032025	32 mm	25 mm	32 mm	
rR217040020	40 mm	20 mm	40 mm	
rR217040025	40 mm	25 mm	40 mm	
rR217040032	40 mm	32 mm	40 mm	
rR217050020	50 mm	20 mm	50 mm	
rR217050025	50 mm	25 mm	50 mm	
rR217050032	50 mm	32 mm	50 mm	
rR217050040	50 mm	40 mm	50 mm	
rR217063020	63 mm	20 mm	63 mm	
rR217063025	63 mm	25 mm	63 mm	
rR217063032	63 mm	32 mm	63 mm	
rR217063040	63 mm	40 mm	63 mm	
rR217063050	63 mm	50 mm	63 mm	

PART NUMBER	TUBE OD	TUBE OD	TUBE OD
rR247040020	40 mm	20 mm	40 mm
rR247040025	40 mm	25 mm	40 mm
rR247050020	50 mm	20 mm	50 mm
rR247050025	50 mm	25 mm	50 mm
rR247050032	50 mm	32 mm	50 mm
rR247050040	50 mm	40 mm	50 mm
rR247063020	63 mm	20 mm	63 mm
rR247063025	63 mm	25 mm	63 mm
rR247063032	63 mm	32 mm	63 mm
rR247063040	63 mm	40 mm	63 mm
rR247063050	63 mm	50 mm	63 mm



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IIII DALL VALV	_		3410
PART NUMBER	TUBE OD	THREAD	
rR225020012	20 mm	1/2"	
rR225020034	20 mm	3/4"	
rR225025034	25 mm	3/4"	
rR225025001	25 mm	1"	
rR225032001	32 mm	1"	
rR225032114	32 mm	1 1/4"	
rR225040114	40 mm	1 1/4"	
rR225040112	40 mm	1 1/2"	
rR225050112	50 mm	1 1/2"	
rR225050002	50 mm	2"	
rR225063002	63 mm	2"	
rR225063212	63 mm	2 1/2"	

	TUDE 00	TUDEAD	
PART NUMBER	TUBE OD	THREAD	
rR220020012	20 mm	1/2"	
rR220020034	20 mm	3/4"	
rR220025034	25 mm	3/4"	
rR220025001	25 mm	1"	
rR220032001	32 mm	1"	
rR220032114	32 mm	1 1/4"	
rR220040114	40 mm	1 1/4"	
rR220040112	40 mm	1 1/2"	
rR220050112	50 mm	1 1/2"	
rR220050002	50 mm	2"	
rR220063002	63 mm	2"	
rR220063212	63 mm	2 1/2"	



RAI	GHT	CON	NEC.	TOR

WITH BALL VALV	E		5410
PART NUMBER	TUBE OD	THREAD	
rR224020012	20 mm	1/2"	
rR224020034	20 mm	3/4"	
rR224025034	25 mm	3/4"	
rR224025001	25 mm	1"	
rR224032001	32 mm	1"	
rR224032114	32 mm	1 1/4"	
rR224040114	40 mm	1 1/4"	
rR224040112	40 mm	1 1/2"	
rR224050112	50 mm	1 1/2"	
rR224050002	50 mm	2"	
rR224063002	63 mm	2"	
rR224063212	63 mm	2 1/2"	



ALUMINIUM	5410
PART NUMBE	R DIMENSIONS
rR232034012	3/4" x 1/2"
rR232001012	1" x 1/2"
rR232114012	1 1/4" x 1/2"
rR232114034	1 1/4 x 3/4"
rR232112012	1 1/2" x 1/2"
rR232112034	1 1/2" x 3/4"
rR232112001	1 1/2" x 1"
rR232002012	2" x 1/2"
rR232002034	2" x 3/4"
rR23200200°	2" x 1"
rR232002112	2" x 1 1/2"









END CAPS

WITH MANUAL VENT VALVE

PART NUMBER	TUBE OD
rR218020014	20 mm
rR248025014	25 mm
rR248032014	32 mm
rR248040014	40 mm
rR248050014	50 mm
rR248063014	63 mm

END CAPS



PART NUMBER	TUBE OD	
rR221020000	20 mm	
rR221025000	25 mm	
rR221032000	32 mm	
rR221040000	40 mm	
rR221050000	50 mm	
rR221063000	63 mm	



END CAPS

WITH MINI BALL VALVE

PART NUMBER	TUBE OD	THREAD
rR219020014	20 mm	1/4"
rR249025014	25 mm	1/4"
rR249032014	32 mm	1/4"
rR249040014	40 mm	1/4"
rR249050014	50 mm	1/4"
rR249064014	63 mm	1/4"

COUPLING NUT



PART NUMBER	TUBE OD	
rR209020000	20 mm	
rR209025000	25 mm	
rR209032000	32 mm	
rR209040000	40 mm	
rR209050000	50 mm	
rR209063000	63 mm	

REDUCING FITTING NYLON & ALUMINIUM



1/2"

1" 1 1/2"

63 mm

63 mm

63 mm

NYLON ADAPTOR

NPT MALE / BSPP FEMALE



MALE THREAD	FEMALE THREAD	
1/2" NPT	1/2" BSPP	
3/4" NPT	3/4" BSPP	
1" NPT	1" BSPP	
1 1/4" NPT	1 1/4" BSPP	
1 1/2" NPT	1 1/2" BSPP	
2" NPT	2" BSPP	
	1/2" NPT 3/4" NPT 1" NPT 1 1/4" NPT 1 1/2" NPT	1/2" NPT 1/2" BSPP 3/4" NPT 3/4" BSPP 1" NPT 1" BSPP 1 1/4" NPT 1 1/4" BSPP 1 1/2" NPT 1 1/2" BSPP

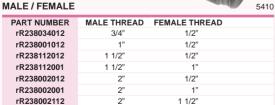
REDUCING FITTING WITH O-RING SCREWED NYLON

MALE / FEMALE

rR237063012

rR237063001

rR237063112



NYLON ADAPTOR

BSPP MALE / NPT FEMALE











EQUAL UNION

PART NUMBER	TUBE OD	TUBE OD	
rR210015015	15 mm	15 mm	
rR210022022	22 mm	22 mm	
rR210028028	28 mm	28 mm	



90° EQUAL ELBOW

PART NUMBER	TUBE OD	TUBE OD	
rR213015015	15 mm	15 mm	
rR213022022	22 mm	22 mm	
rR213028028	28 mm	28 mm	



EQUAL TEE

PART NUMBER	TUBE OD	
rR214015000	15 mm	
rR214022000	22 mm	
rR214028000	28 mm	



STRAIGHT CONNECTOR

MALE

PART NUMBER	TUBE OD	THREAD
rR211015038	15 mm	3/8"
rR211015012	15 mm	1/2"
rR211022012	22 mm	1/2"
rR211028034	28 mm	3/4"
rR211028012	28 mm	1/2"



ALUMINIUM STR MALE	AIGHT CONNECTOR	

PART NUMBER	TUBE OD	THREAD
rR238015038	15 mm	3/8"
rR238022012	22 mm	1/2"
rR238028034	28 mm	3/4"

ALUMINIUM STRAIGHT CONNECTOR FEMALE

PART NUMBER	TUBE OD	THREAD
rR237015038	15 mm	3/8"
rR237022012	22 mm	1/2"
rR237028034	28 mm	3/4"



PART NUMBER	TUBE OD	
rR221015000	15 mm	
rR221022000	22 mm	
rR221028000	28 mm	

Sicomat

5410



PART NUMBER	TUBE OD	THREAD
rR224015012	15 mm	1/2"
rR224022012	22 mm	1/2"
rR224028034	28 mm	3/4"



PART NUMBER	TUBE OD	THREAD
rR225015012	15 mm	1/2"
rR225022012	22 mm	1/2"
rR225028034	28 mm	3/4"



5410

PART NUMBER	TUBE OD	THREAD	
rR220015012	15 mm	1/2"	
rR220022012	22 mm	1/2"	
rR220028034	28 mm	3/4"	



	P TEE

PART NUMBER	TUBE OD	TUBE OD	TUBE OD
rR247028015	28 mm	15 mm	28 mm
rR247028022	28 mm	22 mm	28 mm





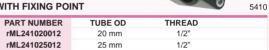




CROSS JOINT

PART NUMBER	TUBE OD	THREAD
rML215020012	20 mm	1/2"
rML215025012	25 mm	1/2"

TAKE OFF WITH FIXING POINT

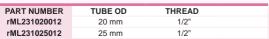






ANGLED TAKE OFF

WITH FIXING POINT







WITHOUT FIXING POINT

PART NUMBER	TUBE OD	THREAD
rML214020012	20 mm	1/2"
rML214025012	25 mm	1/2"







5410



TWIN TAKE OFF COUPLINGS

BSPP FEMALE

PART NUMBER	TUBE OD	THREAD
rR208025040	25 mm	1/2" BSPP
rR208032040	32 mm	1/2" BSPP
rR208040040	40 mm	1/2" BSPP
rR208050063	50 mm	1" BSPP
rR208063063	63 mm	1" BSPP



PART NUMBER	CONNECTION	
rR223014000	1/4" automatic	



THREADED TAKE OFF SADDLE

BSPP FEMALE

PART NUMBER	TUBE OD	THREAD
rQSB2012	20 mm	1/2" BSPP
rQSB2512	25 mm	1/2" BSPP
rQSB2534	25 mm	3/4" BSPP
rQSB3212	32 mm	1/2" BSPP
rQSB3234	32 mm	3/4" BSPP
rQSB4012	40 mm	1/2" BSPP
rQSB4034	40 mm	3/4" BSPP
rQSB5012	50 mm	1/2" BSPP
rQSB5034	50 mm	3/4" BSPP
rQSB6312	63 mm	1/2" BSPP
rOSB6334	63 mm	3/A" RSPP

GRIPPING O-RING





TERMINAL BLOCKS MAX 16 BAR

BSPP FEMALE

PART NUMBER	INLET	OUTLET	
rR243012038	1 x 1/2" BSPP	1 x 3/8" BSPP	
rR243012012	2 x 1/2" BSPP	1 x 3/8" BSPP	
rR241012001	1/2" BSPP	1 x 1/2" BSPP	
rR241012002	1/2" BSPP	2 x 1/2" BSPP	
rR241012003	1/2" BSPP	3 x 1/2" BSPP	
rR241034001	3/4" BSPP	1 x 1/2" BSPP	
rR241034002	3/4" BSPP	2 x 1/2" BSPP	
rR241034003	3/4" BSPP	3 x 1/2" BSPP	
rR231012012	1/2" BSPP	4 x 1/2" BSPP	
rR231034012	3/4" BSPP	4 x 1/2" BSPP	

FLEXIBLE TUBE 500 MM LENGTH

PART NUMBER	THREAD	
rR226012500	1/2" BSPP	
rR226034500	3/4" BSPP	
rR226001500	1" BSPP	
rR226114500	1 1/4" BSPP	
rR226112500	1 1/2" BSPP	
rR226002500	2" BSPP	



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•	5410

PART NUMBER	THREAD	
rR227012150	1/2" BSPP	
rR227034150	3/4" BSPP	
rR227001150	1" BSPP	
rR227114150	1 1/4" BSPP	
rR227112150	1 1/2" BSPP	
rR227002150	2" BSPP	



MANUAL CONDENSATE DRAIN

PART NUMBER	FOR USE WITH
r089800350	R241 / R321 terminal blocks





CLAMPS

CLAMPS

PART NUMBER

PART NUMBER	SIZE	
rR230000001	M6	



M8/10

COLLAR WITH SCREW 5410

PART NUMBER	TUBE OD
rR240020000	20 mm
rR240025000	25 mm
rR240032000	32 mm
rR240040000	40 mm
rR240050000	50 mm
rR240063000	63 mm



rR233000001	11 mm	3 – 8 mm	
rR233000002	11 mm	8 – 14 mm	
rR233000003	11 mm	14 – 20 mm	



PART NUMBER	SIZE	
rR230000000	M8	

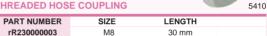


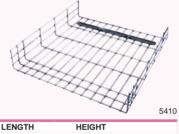
CLAMPS

PART NUMBER	SIZE	
rR234000001	9 mm	
rR234000002	M8	



SCREW





SUPPORTING	GRID
5 MM	

PART NUMBER	LENGTH	HEIGHT
rR090305000	306 mm	104.5 mm
rR090505000	546 mm	104.5 mm

THREADED ROD **GALVANISED**

5410 PART NUMBER SIZE LENGTH rR230000006 M8 1000 mm



5410

THREADED NUT

PART NUMBER	SIZE	LENGTH
rR230000004	M8	6.5 mm



COUPLING KIT

PART NUMBER	FOR USE WITH	
rR090080100	Supporting Grid	

WA

WASHER	
PART NUMBER	DESCRIPTION
rR230000005	2 mm x 8.5 mm

5410

WALL MOUNTING BRACKET

PART NUMBER	SIZE
rR228170000	170 mm
rR228320000	320 mm
rR228520000	520 mm

Do you also need?

PARKAIR® M10 - M12Screwed rod



Find it on page 801, section thirteen









COLLAR

OOLLAN		3410
PART NUMBER	TUBE OD	
rR244020000	20 mm	
rR244025000	25 mm	
rR244032000	32 mm	
rR244040000	40 mm	
rR244050000	50 mm	
rR244063000	63 mm	





SPACER

rR244000020

PART NUMBER	TUBE OD	DIMENSIONS
rR244000010	9 mm	36 x 36 x 10 mm



SPACERS

FOR TERMINAL BLOCKS

PART NUMBER	DIMENSIONS	
rR242000010	85 x 65 x 10 mm	
rR242000013	85 x 65 x 13 mm	
rR242000020	85 x 65 x 20 mm	



35 x 12.8 x 5.8 mm



SPACER

FOR 243 TERMINAL BLOCK

PART NUMBER	DIMENSIONS	
rR243000009	65 x 52 x 9 mm	



5.2 mm

 PART NUMBER
 DIMENSIONS

 rR244000030
 9 x 36 x 2 mm





LOCKING SPANNERS

PRESSURISED DRILLING TOOL

FOR COUPLING RINGS

PART NUMBER TUBE OD LENGTH rR235020000 20 mm 170 mm rR235025000 25 mm 210 mm rR235032000 32 mm 210 mm rR235040000 40 mm 240 mm rR235050000 50 mm 280 mm rR235063000 63 mm 320 mm



LOCKING SPANNERS

FOR FITTING BODY

DRILLING TOOL

5410

PART NUMBER	TUBE OD	LENGTH
rR236020000	20 mm	170 mm
rR236025000	25 mm	210 mm
rR236032000	32 mm	210 mm
rR236040000	40 mm	240 mm
rR236050000	50 mm	280 mm
rR236063000	63 mm	320 mm



		-	_
PART NUMBER	SIZE		
rR208012040	1/2"		
rR208001063	1"		



PART NUMBER	DESCRIPTION
rR208012000	Kit drilling 1/2"
rR208012012	Drilling bush 1/2"
rR208001020	Drilling bush 1"



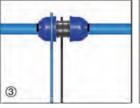


PART NUMBER	DESCRIPTION	
rTEMPE50315	50 – 63 mm	

Measure insertion length



Position spanner on coupling ring & fitting body





Locking of the fitting

1



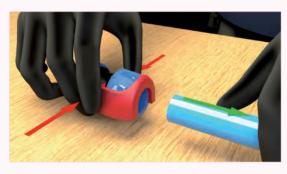




RELEASE TOOL

rR235028000





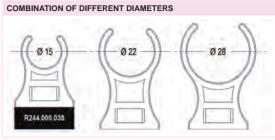


PART NUMBER TUBE OD DIMENSIONS A x B rR235015000 15 mm 40 mm x 31 mm rR235022000 22 mm 52 mm x 34 mm

59 mm x 39 mm

28 mm

PIPE CLIPS & SPACERS









15 MM

PIPE CLIP 22 MM

PART NUMBER	TUBE OD	
rR244015000	15 mm	25

DIMENSIONS AxBxCxD 5 x 27 x 30 x 17 mm





DIMENSIONS PART NUMBER TUBE OD AxBxCxD rR244022000 35 x 27 x 42 x 17 mm 22 mm



rR244000038





DIMENSIONS PART NUMBER TUBE OD AxBxCxD rR244028000 28 mm 35 x 27 x 45 x 17 mm





10 x 27 x 17 mm



5410

PIPE CLIP SPACER	
PART NUMBER	DIMENSIONS A x B x D



Aluminium Profiles & Fittings for **Compressed Air** Applications -80/110 Diameter

The System

- Speed & simple installationEasy fit hinges
- Low maintenance
- High safety
- Reduced pressure drop

- Fire resistance
- UV resistance
- Good shock resistance
- No welding



PIPE SPECIFICATIONS		
Material	Aluminium EN AW-6063 T6	
Paint	RAL 5015 & 7001 electrostatic painting	
Suitable for	Compressed air	
Temperature	-20°C to +70°C	
Pressure	-0.8 to +16 bar	
FITTING SPECIF	ICATIONS	
Body	EN AB 46100 aluminium	
Sealing	NBR O-ring	
Suitable for	Compressed air	
Temperature	-20°C to +70°C	
Pressure	-0.8 to +12.5 bar	

ALUMINIUM PROFILE MODULAR LINES



6 METRE LENGTH					5400
	PART NUMBER	TUBE OD	TUBE ID		
	rAR085085806	85 mm	80 mm		
	rAR1151151106	115 mm	110 mm		



ALUMINIUM PROFILE FITTINGS



STRAIGHT CONNECTOR

PART NUMBER	TUBE OD	
rAR210080080	80 mm	
rAR210110110	110 mm	

ELBOW CONNECTOR

PART NUMBER	TUBE OD
rAR213080080	80 mm
rAR213110110	110 mm





TEE CONNECTOR

New

ALUMINIUM PROFILES & FITTINGS FOR COMPRESSED AIR APPLICATIONS - 80/110 DIA.





FIXED ANCHOR BRACKET



PART NUMBER	TUBE OD	PART NUMBER	FOR USE WITH
rAR214080080	80 mm	rAR085085100	Sico80
rAR214110110	110 mm	rAR115115100	Sico110



PART NUMBER	TUBE OD	
rAR226060080	80 mm	
rAR226110110	110 mm	



PART NUMBER	FOR USE WITH	
rAR085085200	Sico80	
rAR115115200	Sico110	



90° ELBOW EXPANSION JOINT		The same	5410	
	PART NUMBER	TUBE OD		
	rAR227080080	80 mm		
	rAR227110110	110 mm		



PART NUMBER	FOR USE WITH
rAR230110000	Sico110



WALL WOUNTING BRACKET		5410
PART NUMBER	FOR USE WITH	
rAR228320000	Sico80	
rAR238520000	Sico110	







UTLET PLATE	5-
	C

OUTLET PLATE			*	5410
PART NUMBER	TUBE OD	THREAD		
rAR208080012	80 mm	1/2"		
rAR208110001	110 mm	1"		
rAR208110012	110 mm	1/2"		



-N		3410
PART NUMBER	TUBE OD	
rAR221080000	80 mm	
-AB224440000	440	



SharkBite Ring Main System

Create An Efficient High Performance Solution

SharkBite offers an air and pneumatics push-fit range that makes pipe connections fast, simple, and reliable. The fittings are made of brass and come in sizes ranging from 10 to 54 mm, making them suitable for small and large commercial and industrial applications. These fittings can withstand high pressure and meet various system requirements. They can be used from the compressor to the point of use, and the range includes a 45° elbow for improved airflow.

The fittings use a simple push-fit action to instantly connect pipes without needing tools, silicone, hot works, solder, or glue. Additionally, the fittings can be disconnected with a secure demounting tool, making system extensions and modifications quick and easy.

SharkBite fittings are designed to grip anodised aluminium pipes securely and are compatible with powder-coated aluminium, copper, PEXa, and nylon pipes.

Features

- Engineered brass body
- Push-fit connection ends
- Tamperproof secure demounting tool
- Nitrile O-ring & stainless steel grab ring
- Suitable for air & vacuum applications up to 20 bar

Benefits

- Reliable leakproof solution that withstands high-pressure
- Instant, tool-free, push-fit connection with no hot works, silicone, solvent or glue
- Corrosion-free solution that extends equipment lifecycle & reduces maintenance
- Quick & easy system reconfiguration & extension, with minimal downtime
- · Lightweight & easy to handle material
- A versatile solution that connects to metal or plastic pipe

Air System Configuration

The SharkBite air & pneumatics system enables quick assembly from the compressor to the airline and the complete ring main and take-off points.

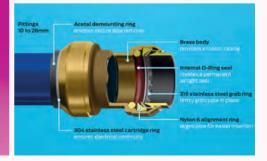
Specifications

MATERIALS	
Bodies	Brass
O-rings	Nitrile
Cartridge ring	304 stainless steel
Grap ring	316 stainless steel
TUBE TOLERANCES	
Size	12 mm – 28 mm OD
Tolerance	-0.10 mm to +0.05 mm OD













MAKING A CONNECTION

CONNECTING PUSH-FIT

Cutting the pipe



Cut the pipe square using a rotary pipe cutter & then debur using a SharkBite depth / deburring tool. There should be no burrs or sharp edges on the pipe end as this can damage the O-ring during pipe

Measure the depth



Using the appropriate depth marker demounting clip or tape measure, mark the insertion depth onto the pipe.

Making the connection



Align the pipe squarely with the fitting de-mounting ring & push the pipe into the fitting with a slight twist until the pipe reaches the pipe stop. If using plastic pipe, use a liner if specified by the pipe manufacturer.

DEMOUNTING PUSH-FIT

Demounting 10 - 28 mm with clip



Holding the fitting in the palm of the hand, snap the demounting clip over the pipe, with the SharkBite logo away from the fitting. Slide the clip up to the demounting ring & press firmly on the two 'finger pads', while simultaneously twisting & pulling the pipe to release.

Demounting 10 - 28 mm with tongs



Position the tongs over the fitting & pipe with the SharkBite logo facing away from the fitting. Squeeze the tongs together, while gripping the pipe in the other hand, simultaneously twist & pull the pipe to remove, if necessary. Use the thumb as a lever to assist release.

Demounting 35 - 54 mm UXL



Snap the demounting clip over the pipe & locate the clip slots over the two studs in the end cap. Rotate the clip clockwise by 10° until it locks, then twist & pull the pipe from the fitting.

Note: SharkBite fittings utilise a PTFE coated O-ring. This coating is semi-permanent & multiple pipe insertions / de-mountings will remove this coating, making pipe insertion harder.

STANDARD FITTINGS



STRAIGHT COUPLING

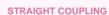
PART NUMBER	TUBE OD
JGSBA0110	10 mm
JGSBA0115	15 mm
JGSBA0122	22 mm
JGSBA0128	28 mm



REDUCING COUPLING

PART NUMBER	TUBE OD	TUBE OD
JGSBA012215	22 mm	15 mm
JGSBA012822	28 mm	22 mm

UXL FITTINGS





PART NUMBER	TUBE OD	
JGSBA0135E	35 mm	
JGSBA0142E	42 mm	
JGSBA0154E	54 mm	

REDUCING COUPLING



PART NUMBER	TUBE OD	TUBE OD
JGSBA013528E	35 mm	28 mm
JGSBA014235E	42 mm	35 mm
JGSBA015442E	54 mm	42 mm



SLIP COUPLING

PART NUMBER	TUBE OD	
JGSBA01S15	15 mm	
JGSBA01S22	22 mm	
JGSBA01S28	28 mm	



SLIP COUPLING

LIP COUPLING		2150
PART NUMBER	TUBE OD	
JGSBA01S35E	35 mm	
JGSBA01S42E	42 mm	
JGSBA01S54E	54 mm	



45° ELBOW

PART NUMBER	TUBE OD	
JGSBA0515	15 mm	
JGSBA0522	22 mm	
JGSBA0528	28 mm	

45° ELBOW

5° ELBOW		2150
PART NUMBER	TUBE OD	
JGSBA0535E	35 mm	
JGSBA0542E	42 mm	
JGSBA0554E	54 mm	





SharkBite

STANDARD FITTINGS



90° ELBOW

PART NUMBER	TUBE OD	
JGSBA0215	15 mm	
JGSBA0222	22 mm	
ICCD A 0220	20 mm	



90° ELBOW

PART NUMBER

JGSBA0235E

JGSBA0242E

JGSBA0254E

UXL FITTINGS



	2150
TUBE OD	
35 mm	
42 mm	



EQUAL TEE

PART NUMBER	TUBE OD
JGSBA0315	15 mm
JGSBA0322	22 mm
JGSBA0328	28 mm

EQUAL TEE



PART NUMBER	TUBE OD	
JGSBA0335E	35 mm	
JGSBA0342E	42 mm	
JGSBA0354F	54 mm	

54 mm

2150

REDUCING TEE

PART NUMBER	TUBE OD	TUBE OD
JGSBA03222215	22 mm	15 mm
JGSBA03282815	28 mm	15 mm
JGSBA03282822	28 mm	22 mm

REDUCIN



NG	IEE		2150

PART NUMBER	TUBE OD	TUBE OD	
JGSBA03353522E	35 mm	22 mm	
JGSBA03353528E	35 mm	28 mm	
JGSBA03424222E	42 mm	22 mm	
JGSBA03424228E	42 mm	28 mm	
JGSBA03424235E	42 mm	35 mm	
JGSBA03545428E	54 mm	28 mm	
JGSBA03545435E	54 mm	35 mm	
JGSBA03545442E	54 mm	42 mm	

BACKPLATE ELBOW

BSPP FEMALE

PART NUMBER	TUBE OD	THREAD
JGSBA121515FBP	15 mm	1/2" BSPP
JGSRA122220FRP	22 mm	3/4" BSPP



BALL VALVES

PART NUMBER	TUBE OD	
JGSBA2715	15 mm	
JGSBA2722	22 mm	
JGSBA2728	28 mm	

BALL VALVES



PART NUMBER	TUBE OD	
JGSBA2735E	35 mm	
JGSBA2742E	42 mm	
JGSBA2754E	54 mm	

END STOP

PART NUMBER	TUBE OD	
JGSBA0415	15 mm	
JGSBA0422	22 mm	
JGSBA0428	28 mm	

END STOP

2150



PART NUMBER	TUBE OD	
JGSBA0435E	35 mm	
JGSBA0442E	42 mm	
JGSBA0454E	54 mm	





2150

STANDARD FITTINGS

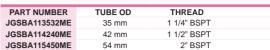


PART NUMBER	TUBE OD	THREAD
JGSBA111515MT	15 mm	1/2" BSPT
JGSBA112220MT	22 mm	3/4" BSPT
JGSBA112825MT	28 mm	1" BSPT



STRAIGHT CONNECTOR

BSPT MALE





STRAIGHT CONNECTOR

BSPP FEMALE

PART NUMBER	TUBE OD	THREAD
JGSBA111515F	15 mm	1/2" BSPP
JGSBA112220F	22 mm	3/4" BSPP

STRAIGHT CONNECTOR

BSPP FEMALE

PART NUMBER TUBE OD THREAD 1 1/4" BSPP JGSBA113532FE 35 mm JGSBA114240FE 42 mm 1 1/2" BSPP JGSBA115450FE 54 mm 2" BSPP

TUBE & ACCESSORIES

Note: Tube working pressures are dependent on fittings used, please contact your distributor for further information

2150

ANODISED ALUMINIUM TUBE

STANDARD

PART NUMBER	Θ		-mura-	(1)	
JGAL-IR1513-3M-20B	15	13	3	20	
JGAL-IR2220-3M-20B	22	20	3	20	
JGAL-IR2826-3M-10B	28	26	3	20	
UXL					

JGAL-IR3531-3M-5B	35	31	3	20	
JGAL-IR4238-3M-5B	42	38	3	20	
JGAL-IR5450-3M-5B	54	50	3	20	

DEPTH MARKER DEMOUNTING CLIP



DEMOUNTING CLIP FOR UXL FITTINGS

		 2.00
PART NUMBER	TUBE OD	
JGUXLDC35	35 mm	
JGUXLDC41	42 mm	
JGUXLDC54	54 mm	

2150

PIPE CLIPS

PART NUMBER	TUBE OD	
JGSBA0855515	14 – 16 mm	
JGSBA0855518	16 – 20 mm	
JGSBA0855522	20 – 23 mm	
JGSBA0855531	28 – 32 mm	
JGSBA0855538	35 – 40 mm	
JGSBA0855542	40 – 44 mm	
JGSBA0855554	48 – 55 mm	
JGSBA0855310	10 mm Spacer block	

DEMOUNTING TONGS

PART NUMBER	TUBE OD	
JGSB3015	15 mm	
JGSB3022	22 mm	
JGSB3028	28 mm	

DEPTH / DEBURRING TOOL		2150
PART NUMBER	TUBE OD	
JGUXLG03	35 – 54 mm	





Brass stem adaptors





Converts push-fit end to male / female thread

Find it on page 784, section thirteen



John Guest Ring Main System

Make Reliable Connections the Fast and Simple Way

John Guest's range of air and pneumatic push-fit fittings and pipes are designed to ensure quick and easy installation while guaranteeing airtight pipe connections. Their fittings are available in sizes ranging from 3 to 28 mm and are sturdy enough to meet the demands of small to mid-size applications such as garages and other commercial air piping systems.

what sets for in Guest apart is their rapid assembly process that eliminates the need for tools, threaded pipes, solvent and glue. With a simple push-fit action, their unique collet locking design firmly and securely holds the pipe in place without deforming it or restricting flow. This feature makes their air systems easy to extend or alter and reduces maintenance and production downtime as fittings are fully demountable without using tools.

John Guest's fittings are available in rigid engineered plastic or brass. They also offer a unique water trap that removes moisture from the airline to improve system performance and longevity. Their versatile solution is designed to work with nylon, powder-coated aluminium pipe, or LLDPE pipe, and it is also compatible with copper, PEXa, and other soft metal

Features

- · Acetal copolymer or brass fittings

- Secure collet cover to prevent accidental disconnection
 NBR O-ring & collet with stainless steel teeth
- Suitable for air & vacuum applications up to 10 bar

Benefits

- Reliable leakproof solution that grips before it seals
- · Instant, tool-free push-fit connection
- Corrosion-free solution that extends equipment lifecycle & reduces maintenance
- · Fast and straightforward system alterations or extensions with minimal downtime
- Lightweight & easy to handle material
- · A versatile solution that connects to metal or plastic pipe

Air System Configuration

The John Guest air & pneumatics system enables quick assembly from the compressor to the airline, including the complete ring main and take-off points.

Specifications

MATERIALS	
Bodies	Acetal copolymer
O-rings	NBR
Collets	Acetal copolymer with stainless steel teeth
TUBE TOLERANCES	
Size	12 mm to 28 mm OD
Tolerance	-0.10 mm to +0.05 mm QD













MAKING A CONNECTION

CONNECTING PUSH-FIT

Cutting the pipe





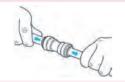
Cut the pipe square. Ideally use a John Guest pipe cutter for rigid nylon pipe & aluminium pipe cutters for aluminium pipe. To avoid damage to the O-ring remove any burrs & sharp edges.

Making the push-fit connection



Push the pipe up to the pipe stop.

Check the connection is secure



Pull to check a secure connection is made. Test the system before use.

DEMOUNTING PUSH-FIT

Demounting push-fit fittings



To disconnect, ensure the system is depressurised. Push the collet towards the fitting & remove the pipe. Fittings are reusable.

CONNECTING & DEMOUNTING SCREW CAP

Connecting screw cap fittings



After inserting the pipe, a 1/4 turn of the screw cap locks the collet in place & reduces lateral & sideways movement of the pipe.

Demounting screw cap fittings



To disconnect, 1/4 turn the screw cap, push the collet & remove the pipe. Fittings are reusable.

Note: Whilst we recommend the use of John Guest rigid nylon pipe, John Guest fittings can also be used with copper or aluminium pipe.

77

BSPP MALE WITH O-RING THREAD SEAL



PART NUMBER	TUBE OD	THREAD	
JGPM011513E	15 mm	3/8" BSPP	
JGPM011514E	15 mm	1/2" BSPP	
JGPM011516E*	15 mm	3/4" BSPP	
JGPM011814E	18 mm	1/2" BSPP	
JGPM012216E	22 mm	3/4" BSPP	
JGPM012818E	28 mm	1" BSPP	

* No thread seal

STEM ADAPTOR

BSPP MALE WITH O-RING THREAD SEAL



PART NUMBER STEM OD THREAD JGPM051513E 15 mm 3/8" BSPP JGPM051514E 15 mm 1/2" BSPP JGPM051814E 18 mm 1/2" BSPP JGPM052214F 22 mm 1/2" BSPP JGPM052216E 22 mm 3/4" BSPP

Converts push-fit ends to male thread

STRAIGHT CONNECTOR



PART NUMBER	TUBE OD	1
JGPM0415E	15 mm	
JGPM0418E	18 mm	
JGPM0422E	22 mm	
JGPM0428E	28 mm	

Do you also need? 12 mm fittings John Guest

Find it on pages 537 – 540, section eight

REDUCER



PART NUMBER	STEM OD	TUBE OD
JGPM061510E	15 mm	10 mm
JGPM061512E	15 mm	12 mm
JGPM061815E	18 mm	15 mm
JGPM062215E	22 mm	15 mm
JGPM062218E	22 mm	18 mm
JGPM062815E	28 mm	15 mm
JGPM062822E	28 mm	22 mm





EQUAL TEE

PART NUMBER

JGPM0215E

JGPM0218E

JGPM0222E

JGPM0228E



	2110
TUBE OD	

15 mm

18 mm

22 mm

28 mm

TUBE OD

15 mm

18 mm

22 mm

28 mm

2110

REDUCING TEE



PART NUMBER	TUBE OD ENDS	TUBE OD BRANCH
JGPM3018AE	18 mm	15 mm
JGPM3022AE	22 mm	15 mm





WATER TRAP TEE



PART NUMBER	TUBE OD	
JGPMTT22E	22 mm	

The easy alternative to installing a 'Swan Neck'



JGPM0328E

EQUAL ELBOW

PART NUMBER

JGPM0315E

JGPM0318E

JGPM0322E



S	TE	M	E	LB	0	W
	PA	\R1	ГΝ	IUI	ИΒ	EF

PART NUMBER	TUBE OD	STEM OD
JGPM221515E	15 mm	15 mm
JGPM221818E	18 mm	18 mm
JGPM222222E	22 mm	22 mm

Provides a swivel-type connector

77 **U-BEND**





END STOP



PART NUMBER	TUBE OD	
JGPM4612E	12 mm	
JGPM4615E	15 mm	
JGPM4622E	22 mm	

BRASS COMPRESSED AIR FITTINGS



BRASS WINGBACK ELBOW

BSPP FEMALE

PART NUMBER	TUBE OD	THREAD
JGPM15WB	15 mm	1/2" BSPP
JGPM22WB	22 mm	3/4" BSPP

BRASS STEM ADAPTOR FEMALE THREAD



PART NUMBER	STEM OD	THREAD
JGMM501514N	15 mm	1/2" BSPP
JGMM502216N	22 mm	3/4" BSPP

Converts push-fit ends to female thread



WATER TRAP TEE CONVERTOR

PART NUMBER	TUBE OD	
JGWTC28	28 mm	

Converts a 28 mm tee to a water trap tee

BSPT MALE

BRASS STEM ADAPTOR

PART NUMBER	STEM OD	THREAD
JGMM051504N	15 mm	1/2" BSPT
JGMM052206N	22 mm	3/4" BSPT
JGMM052818N	28 mm	1" BSPT

NPT MALE

JGMM052226N	22 mm	3/4" NPT	
JGMM052228N	22 mm	1" NPT	
JGMM052828N	28 mm	1" NPT	

Converts push-fit ends to male thread

BRASS STRAIGHT ADAPTOR



BSPT	MALE	

OSF I WALL			2110
PART NUMBER	TUBE OD	THREAD	
JGMM011504N	15 mm	1/2" BSPT	
JGMM012206N	22 mm	3/4" BSPT	
JGMM012808N	28 mm	1" BSPT	

TUBE CUTTER LIGHT DUTY

PIPE CUTTER HEAVY DUTY

PART NUMBER

JGHDC



PORTING BLOCK

ALUMINIUM WALL BOX





PART NUMBER	CONNECTIONS
JG-L-WSK	5 x 1/2"

Supplied with blanking plugs



PART NUMBER	DESCRIPTION
JGTSNIP	Tube cutter
JGBLADENIP	Blade

For up to & including 12 mm pipe



PART NUMBER	SIZE	
JGWALLBOX4	1/2"	
JGWALLBOX5	3/4"	

1/2" or 3/4" female thread on the top Both products have 3 x 1/2" female threads on the side Supplied with blanking plugs



For up to & including 28 mm pipe

Pipe cutter



PART NUMBER	Θ	mm	-mtrs-		
JGPARM1209	12	9	3	14	
JGPARM1512	15	12	3	14	
JGPARM1814	18	14	3	14	
JGPARM2218	22	18	3	14	
JGPARM2823	28	23	3	14	



For up to & including 22 mm pipe



PART NUMBER	Θ		-murs-		
JGAL-RM1513	15	13	3	20	
JGAL-RM1816	18	16	3	20	
JGAL-RM2220	22	20	3	20	
JGAL-RM2826	28	26	3	20	

Note:

Pipe working pressures
are dependent
on fittings used,
please contact your
distributor for further
information







PART NUMBER

JGPM0815E

JGPM0818E

JGPM0822E

JGPM0828E

PIPE CLIP



COLOUR

Black

Black

Black

Black

FLOW BEND CLIP



PART NUMBER	TUBE OD	METRIC EQ.	
JGPM2608S	5/16"	8 mm	
JGPM2610S	3/8"	10 mm	

Designed to support pipe & eliminate kinking



STEM OD

15 mm

18 mm

22 mm

28 mm



RELEASE AID PART NUMBER

JG15RA

JG22RA

JG28RA



PART NUMBER	TUBE OD	
JGPM15TPC	15 mm	
JGPM18TPC	18 mm	
JGPM22TPC	22 mm	
JGPM28TPC	28 mm	
JGPMPCS	Pipe clip spacers	
JGPM22TPC JGPM28TPC	22 mm 28 mm	



LOCKING CLIP PART NUMBER

JGPIC1808R



COLLET LOCKING TOOL PART NUMBER

JGICLT/2



3/8" JGPIC1812R JGPMC1815R 15 mm Secures the collet in its position to prevent an accidental

disconnection of the pipe

COLLET COVERS

The slip-on collet cover prevents accidental pipe removal or tampering. The pipe can be inserted with the collet cover already attached to the fittings or the cover can slide into position afterwards. The cover is easily removed when required & comes in a variety of colours for colour coding.







COLLLI	OO
METRIC	

PART NUMBER	TUBE OD	COLOUR
JGPM1904E	4 mm	Black
JGPM1905E	5 mm	Black
JGPM1906E	6 mm	Black
JGPM1908E	8 mm	Black
JGPM1910E	10 mm	Black
JGPM1912E	12 mm	Black
JGPM1915E	15 mm	Black
JGPM1918E	18 mm	Black
JGPM1922E	22 mm	Black

IMPERIAL

PART NUMBER	TUBE OD	COLOUR	
JGPM1904S	5/32"	Grey	
JGPI1906S	3/16"	Grey	
JGPI1908S	1/4"	Grey	
JGPI1908G	1/4"	Green	
JGPI1908R	1/4"	Red	
JGPI1908Y	1/4"	Yellow	
JGPM1908S	5/16"	Grey	
JGPI1912S	3/8"	Grey	
JGPI1912B	3/8"	Blue	
JGPI1912G	3/8"	Green	
JGPI1912R	3/8"	Red	
JGPI1912Y	3/8"	Yellow	
JGPI1916S	1/2"	Grey	

Items marked: minimum quantities may apply Please ask at time of order

Tube & Fittings for Nitrogen Applications

Applications

- Ideal for transporting nitrogen, widely used in car repair workshops & assembly lines
- Compressed at
- Vacuum

Benefits

- Easy & quick to install
- Reduced pressure drop
- Corrosion resistance
- Fire resistance
- UV resistance
- Good shock resistance
- No welding



TUBE SPECIFICATIONS	S	
Material	EN AW-6060 T6 aluminium	
Treatment	Internal & external chromatising	
Paint	RAL 6018 electrostatic painting	
Temperature range	-20°C to +70°C (-4°F to +158°F)	
Pressure	-0.8 to 15 bar	
FITTING SPECIFICATIONS		
Body	Black nylon	
Coupling ring	Green nylon	
Cutting ring	301 stainless steel	
Sealing	NBR O-ring	
Temperature range	-20°C to +70°C (-4°F to +158°F)	
Pressure	-0.6 to 12.5 bar	



r059025103V

25 mm





EQUAL UNION

5410

PART NUMBER	TUBE OD	
rA210025025	25 mm	
rA210040040	40 mm	



END CAP

PART NUMBER	TUBE OD	
rA221025000	25 mm	
rA221040000	40 mm	



90° EQUAL ELBOW

PART NUMBER	TUBE OD	
rA213025025	25 mm	
rA213040040	40 mm	



45° EQUAL ELBOW

PART NUMBER	TUBE OD	
rA245025025	25 mm	
rA245040040	40 mm	



EQUAL TEE

PART NUMBER	TUBE OD	
rA214025000	25 mm	
rA214040000	40 mm	



FEMALE THREAD

PART NUMBER	TUBE OD	THREAD
rA215025012	25 mm	1/2"
rA215040001	40 mm	1"

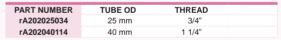


STRAIGHT CONNECTOR MALE

rA211025012 25 mm 1/2"	
rA211025001 25 mm 1"	
rA211025034 25 mm 3/4"	
rA211040001 40 mm 1"	
rA211040114 40 mm 1 1/4"	
rA211040112 40 mm 1 1/2"	

ALUMINIUM STRAIGHT CONNECTOR

FEMALE



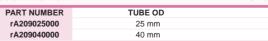


STRAIGHT CONNECTOR

FEMALE

PART NUMBER	TUBE OD	THREAD
rA201025034	25 mm	3/4"
rA201040114	40 mm	1 1/4"

COUPLING NUT







5410



DRY AIR DROP TEE

TUBE OD

40 mm

PART NUMBER

rA247040025

WITH BALL VALVE





TUBE OD

40 mm





REDUCING TEE

PART NUMBER	TUBE OD	TUBE OD	TUBE OD
rA217040025	40 mm	25 mm	40 mm



TUBE OD

25 mm

PART NUMBER	TUBE OD	THREAD
rA220025034	25 mm	3/4"
rA220025001	25 mm	1"
rA220040114	40 mm	1 1/4"
rA220040112	40 mm	1 1/2"



PART NUMBER	TUBE OD	THREAD
rA225025034	25 mm	3/4"
rA225025001	25 mm	1"
rA225040114	40 mm	1 1/4"
rA225040112	40 mm	1 1/2"



PART NUMBER	TUBE OD	THREAD
rA224025034	25 mm	3/4"
rA224025001	25 mm	1"
rA224040114	40 mm	1 1/4"
rA224040112	40 mm	1 1/2"



PART NUMBER	TUBE OD	
rA249025034	25 mm	
rA249040114	40 mm	





Tube & Fittings for Vacuum Applications

Features

Sicomat vacuum pipes and fittings offer a simple, cost-effective, and quick installation solution for central vacuum systems in auto repair shops and production lines. The system is based on an aluminium conduit, which is externally powder-coated (RAL 7040) and internally phosphochromatised. This conduit forms the basis of the Sicomat vacuum lines.

A 63 mm diameter strikes an optimal balance between system compactness and intake volumes. This diameter ensures extremely low friction coefficients inside the pipe, making it an efficient solution for the intended purpose.

The System

- Easy & rapid installation
- Reduced pressure drop
- Corrosion resistance
- Reusable
- Fire resistant
- UV resistant
- Good shock resistance
- No welding





PIPES SPECIFICATION	NS
Material	Aluminium EN AW-6060 T6
Coating	RAL 7001 electrostatic coating
Temperature	-20°C to +70°C
Pressure	-0.8 to +15 bar
Compatible fluids	Compressed air vacuum nitrogen
FITTINGS SPECIFICAT	TIONS
Body	Black nylon
Coupling ring	Grey nylon
Ring	301 stainless steel
Sealing	NBR O-ring
Temperature	-20°C to +70°C
Pressure	-0.6 to +12.5 bar
Compatible fluids	Compressed air vacuum nitrogen

TUBE FOR VACUUM



Carriage for
6 metre lengths
charged at cost
Please ask for
details

FITTINGS FOR VACUUM



EQUAL UNION

PART NUMBER	TUBE OD	
rV210063063	63 mm	



EQUAL ELBOW

PART NUMBER	TUBE OD	
rV213063063	63 mm	



45° ELBOW

PART NUMBER	TUBE OD	
rV245063063	63 mm	







EQUAL TEE

PART NUMBER	TUBE OD	
rV214063000	63 mm	



TEE **FEMALE**

PART NUMBER TUBE OD	THREAD
rV215063002 63 mm	2"

STRAIGHT COUPLING

MALE

PART NUMBER	TUBE OD	THREAD
rV211063002	63 mm	2"
rV211063212	63 mm	2 1/2"

ALUMINIUM STRAIGHT COUPLING

MALE

PART NUMBER	TUBE OD	THREAD
rV203063002	63 mm	2"



STRAIGHT COUPLING

FEMALE

PART NUMBER	TUBE OD	THREAD
rV201063002	63 mm	2"



ALUMINIUM STRAIGHT COUPLING

FEMALE	
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PART NUMBER	TUBE OD	THREAD
rV202063002	63 mm	2"

END CAP

PART NUMBER	TUBE OD	
rV221063000	63 mm	



STRAIGHT UNION COUPLING

3 PIECE

PART NUMBER	TUBE OD	THREAD
rV220063002	63 mm	2"
rV220063212	63 mm	2 1/2"



STRAIGHT UNION COUPLING WITH BALL VALVE

PART NUMBER	TUBE OD	THREAD
rV224063002	63 mm	2"
rV224063212	63 mm	2 1/2"



3 PIECE WITH BALL VALVE

PART NUMBER	TUBE OD	THREAD	
rV225063002	63 mm	2"	

PART NUMBER	TOBE OD	IHKEAD	
rV225063002	63 mm	2"	
rV225063212	63 mm	2 1/2"	

GREY NUT

PART NUMBER	TUBE OD	
rV209063000	63 mm	





PARKAIR® Malleable Cast Iron Fittings

Standard References

The characteristics of malleable cast iron threaded pipe fittings for water, gas, and other installations in this catalogue conform to the international ISO 49 and the European EN 10242 standards. Please note the most recent specification of fittings according to ISO 49 and EN 10242, the so-called 'design symbol.' This symbol describes the material and the form of the thread. The symbol 'A' designates the following product versions. The material used is high-quality white heart malleable cast iron according to EN 1562: EN-GJMW-400-5.

Quality Assurance

Our fittings are certified to withstand 40 bar of hydrostatic pressure according to DIN ISO 9001/2008.

Surface Layer

We can supply black or galvanised (hot-dip, zinc-coated) fittings upon request. A temporary protective layer is also applied to prevent superficial rust

Assembly ff Unions

It is essential to clean the conical seats before assembly to achieve a sealing effect without using a gasket on taper seat unions (96, 98, 340, 341). Apply a thin lubricant film on both conical surfaces, such as oil or EN 7512-compliant lubricant (such as Loctite® 8104). It is possible to reuse taper seat unions, but please note that PARKAIR does not guarantee sealing performance in this case.

Designation of Size

Fitting size is designated as follows:

- Fittings with all outlets of the same size are referred to by one size regardless of the number of outlets.
- Fittings with two outlets of different sizes are specified by their outlets in decreasing order (first, the larger, followed by the smaller outlet).
- Fittings with more than two different size outlets and a reducing on run, or with three other outlets, are specified as follows:
- Additionally, unequal fittings with more than two outlets but no reduction on the run are specified according to the following method:
- Tees 81 with equal outlets on the run and an increasing or decreasing outlet on the branch are specified by the size of the run followed by the branch size. For example: 1 1/2" – 3/4"
- In reducing cross C1, the size of the most extensive run is specified first, followed by the size of the two smaller (but equal) branches. For example, 1 1/2" – 1".









SOCKET **BSPP FEMALE**

PART NUMBER	THREAD	
AL-270C4	3/8" BSPP	
AL-270D4	1/2" BSPP	
AL-270E4	3/4" BSPP	
AL-270F4	1" BSPP	
AL-270G4	1 1/4" BSPP	
AL-270H4	1 1/2" BSPP	
Δ1 -2701 /	2" RSPP	

GALVANISED

SOCKET **BSPP FEMALE**



5320

PART NUMBER	THREAD	
AL-270C9	3/8" BSPP	
AL-270D9	1/2" BSPP	
AL-270E9	3/4" BSPP	
AL-270F9	1" BSPP	
AL-270G9	1 1/4" BSPP	
AL-270H9	1 1/2" BSPP	
AL-270L9	2" BSPP	
AL-270M9	2 1/2" BSPP	
AL-270N9	3" BSPP	
AL-270P9	4" BSPP	



REDUCING SOCKET

BSPP FEMALE

PART NUMBER	THREAD	THREAD	
AL-240DC4	1/2" BSPP	3/8" BSPP	
AL-240ED4	3/4" BSPP	1/2" BSPP	
AL-240FD4	1" BSPP	1/2" BSPP	
AL-240FE4	1" BSPP	3/4" BSPP	
AL-240GF4	1 1/4" BSPP	1" BSPP	
AL-240HE4	1 1/2" BSPP	3/4" BSPP	
AL-240HF4	1 1/2" BSPP	1" BSPP	
AL-240HG4	1 1/2" BSPP	1 1/4" BSPP	
AL-240LF4	2" BSPP	1" BSPP	
AL-240LH4	2" BSPP	1 1/2" BSPP	

REDUCING SOCKET

BSPP FEMALE

5310



PART NUMBER	THREAD	THREAD	
AL-240DC9	1/2" BSPP	3/8" BSPP	
AL-240ED9	3/4" BSPP	1/2" BSPP	
AL-240FD9	1" BSPP	1/2" BSPP	
AL-240FE9	1" BSPP	3/4" BSPP	
AL-240GF9	1 1/4" BSPP	1" BSPP	
AL-240HE9	1 1/2" BSPP	3/4" BSPP	
AL-240HF9	1 1/2" BSPP	1" BSPP	
AL-240HG9	1 1/2" BSPP	1 1/4" BSPP	
AL-240LF9	2" BSPP	1" BSPP	
AL-240LH9	2" BSPP	1 1/2" BSPP	





5310

PART NUMBER	THREAD
AL-280C4	3/8" BSPT
AL-280D4	1/2" BSPT
AL-280E4	3/4" BSPT
AL-280F4	1" BSPT
AL-280G4	1 1/4" BSPT
AL-280H4	1 1/2" BSPT
AL-280L4	2" BSPT

EQUAL HEX NIPPLE

BSPT MALE



PART NUMBER THREAD AL-280C9 3/8" BSPT AL-280D9 1/2" BSPT AL-280F9 3/4" BSPT AL-280F9 1" BSPT AL-280G9 1 1/4" BSPT AL-280H9 1 1/2" BSPT AL-280L9 2" BSPT 2 1/2" BSPT AL-280M9 AL-280N9 3" BSPT AL-280P9 4" BSPT

REDUCING HEX NIPPLE

BSPT MALE



REDUCING HEX NIPPLE

BSPT MALE







BLACK

GALVANISED



EQUAL 90° ELBOW

BSPP		
DOPP	IALE	

PART NUMBER	THREAD
AL-090C4	3/8" BSPP
AL-090D4	1/2" BSPP
AL-090E4	3/4" BSPP
AL-090F4	1" BSPP
AL-090G4	1 1/4" BSPP
AL-090H4	1 1/2" BSPP
AL-090L4	2" BSPP





PART NUMBER	THREAD
AL-090C9	3/8" BSPP
AL-090D9	1/2" BSPP
AL-090E9	3/4" BSPP
AL-090F9	1" BSPP
AL-090G9	1 1/4" BSPP
AL-090H9	1 1/2" BSPP
AL-090L9	2" BSPP
AL-090M9	2 1/2" BSPP

3" BSPP

4" BSPP



90° REDUCING ELBOW

BSPP FEMALE

PART NUMBER	THREAD	THREAD	
AL-090ED4	3/4" BSPP	1/2" BSPP	
AL-090FD4	1" BSPP	1/2" BSPP	
AL-090FE4	1" BSPP	3/4" BSPP	
AL-090GE4	1 1/4" BSPP	3/4" BSPP	
AL-090GF4	1 1/4" BSPP	1" BSPP	
AL-090HF4	1 1/2" BSPP	1" BSPP	

90° REDUCING ELBOW

BSPP FEMALE

AL-090N9 AL-090P9



PART NUMBER	THREAD	THREAD	
AL-090ED9	3/4" BSPP	1/2" BSPP	
AL-090FD9	1" BSPP	1/2" BSPP	
AL-090FE9	1" BSPP	3/4" BSPP	
AL-090GE9	1 1/4" BSPP	3/4" BSPP	
AL-090GF9	1 1/4" BSPP	1" BSPP	
AL-090HE9	1 1/2" BSPP	3/4" BSPP	
AL-090HF9	1 1/2" BSPP	1" BSPP	



90° ELBOW

BSPT MALE / BSPP FEMALE

PART NUMBER	MALE THREAD	FEMALE THREAD	
AL-092C4	3/8" BSPT	3/8" BSPP	
AL-092D4	1/2" BSPT	1/2" BSPP	
AL-092E4	3/4" BSPT	3/4" BSPP	
AL-092F4	1" BSPT	1" BSPP	
AL-092G4	1 1/4" BSPT	1 1/4" BSPP	
AL-092H4	1 1/2" BSPT	1 1/2" BSPP	
AI -092I 4	2" BSPT	2" BSPP	

90° ELBOW

BSPT MALE / BSPP FEMALE



PART NUMBER	MALE THREAD	FEMALE THREAD	
AL-092C9	3/8" BSPT	3/8" BSPP	
AL-092D9	1/2" BSPT	1/2" BSPP	
AL-092E9	3/4" BSPT	3/4" BSPP	
AL-092F9	1" BSPT	1" BSPP	
AL-092G9	1 1/4" BSPT	1 1/4" BSPP	
AL-092H9	1 1/2" BSPT	1 1/2" BSPP	
AL-092L9	2" BSPT	2" BSPP	
AL-092M9	2 1/2" BSPT	2 1/2 BSPP	
AL-092N9	3" BSPT	3" BSPP	
A1 -002P0	∕l" BSPT	∕l" RSPD	

45° EQUAL BEND

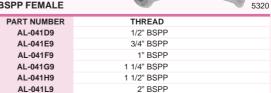
BSPP FEMALE

PART NUMBER	THREAD	
AL-041D4	1/2" BSPP	
AL-041E4	3/4" BSPP	
AL-041G4	1 1/4" BSPP	
AL-041H4	1 1/2" BSPP	
ΔΙ -0/11 /	2" BSPP	

45° EQUAL BEND

BSPP FEMALE

5310





BI ACK



90° EQUAL BEND

BSPT MALE / BSPP FEMALE

PART NUMBER	MALE THREAD	FEMALE THREAD
AL-001D4	1/2" BSPT	1/2" BSPP
AL-001E4	3/4" BSPT	3/4" BSPP
AL-001F4	1" BSPT	1" BSPP
AL-001G4	1 1/4" BSPT	1 1/4" BSPP
AL-001H4	1 1/2" BSPT	1 1/2" BSPP
AL-001L4	2" BSPT	2" BSPP





5320

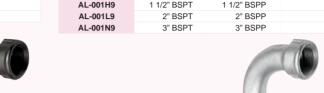
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5320

90° EQUAL BEND

BSPT MALE / BSPP FEMALE

PART NUMBER	MALE THREAD	FEMALE THREAD
AL-001D9	1/2" BSPT	1/2" BSPP
AL-001E9	3/4" BSPT	3/4" BSPP
AL-001F9	1" BSPT	1" BSPP
AL-001G9	1 1/4" BSPT	1 1/4" BSPP
AL-001H9	1 1/2" BSPT	1 1/2" BSPP
AL-001L9	2" BSPT	2" BSPP
AI -001N9	3" BSPT	3" BSPP



90° EQUAL BEND

BSPP FEMALE

PART NUMBER	THREAD
AL-002D4	1/2" BSPP
AL-002E4	3/4" BSPP
AL-002F4	1" BSPP
AL-002G4	1 1/4" BSPP
AL-002H4	1 1/2" BSPP
AL-002L4	2" BSPP

90° EQUAL BEND

BSPP FEMALE

5310

PART NUMBER	THREAD	
AL-002D9	1/2" BSPP	
AL-002E9	3/4" BSPP	
AL-002F9	1" BSPP	
AL-002G9	1 1/4" BSPP	
AL-002H9	1 1/2" BSPP	

2" BSPP

3" BSPP



45° EQUAL BEND

BSPT MALE / BSPP FEMALE

PART NUMBER	MALE THREAD	FEMALE THREAD	
AL-040D4	1/2" BSPT	1/2" BSPP	
AL-040E4	3/4" BSPT	3/4" BSPP	
AL-040F4	1" BSPT	1" BSPP	
AL-040G4	1 1/4" BSPT	1 1/4" BSPP	
AL-040H4	1 1/2" BSPT	1 1/2" BSPP	
AL-040L4	2" BSPT	2" BSPP	

45° EQUAL BEND

AL-002L9

AL-002N9

BSPT MALE / BSPP FEMALE

		Alex.	
PART NUMBER	MALE THREAD	FEMALE THREAD	
AL-040D9	1/2" BSPT	1/2" BSPP	
AL-040E9	3/4" BSPT	3/4" BSPP	
AL-040F9	1" BSPT	1" BSPP	
AL-040G9	1 1/4" BSPT	1 1/4" BSPP	
AL-040H9	1 1/2" BSPT	1 1/2" BSPP	
ΔΙ -040Ι Ω	2" BSPT	2" RSPP	



UNION TAPER SEAT

BSPP FEMALE

PART NUMBER	THREAD
AL-340D4	1/2" BSPP
AL-340E4	3/4" BSPP
AL-340F4	1" BSPP
AL-340G4	1 1/4" BSPP
AL-340H4	1 1/2" BSPP
AL-340L4	2" BSPP

UNION TAPER SEAT

BSPP FEMALE

PART NUMBER	THREAD
AL-340D9	1/2" BSPP
AL-340E9	3/4" BSPP
AL-340F9	1" BSPP
AL-340G9	1 1/4" BSPP
AL-340H9	1 1/2" BSPP
AL-340L9	2" BSPP
AL-340N9	3" BSPP

5310

HEX BLANKING CAP

BSPP FEMALE

PART NUMBER	THREAD	
AL-300D4	1/2" BSPP	
AL-300E4	3/4" BSPP	
AL-300F4	1" BSPP	
AL-300G4	1 1/4" BSPP	
AL-300H4	1 1/2" BSPP	
AL-300L4	2" BSPP	

HEX BLANKING CAP

BSPP FEMALE

DOFF FEMALE		5320
PART NUMBER	THREAD	
AL-300D9	1/2" BSPP	
AL-300E9	3/4" BSPP	
AL-300F9	1" BSPP	
AL-300G9	1 1/4" BSPP	
AL-300H9	1 1/2" BSPP	
AI -3001 9	2" BSPP	





BLACK

UNION TAPER SEAT BSPT MALE / BSPP FEMALE

PART NUMBER	MALE THREAD	FEMALE THREAD
AL-341D4	1/2" BSPT	1/2" BSPP
AL-341E4	3/4" BSPT	3/4" BSPP
AL-341F4	1" BSPT	1" BSPP
AL-341G4	1 1/4" BSPT	1 1/4" BSPP
AL-341H4	1 1/2" BSPT	1 1/2" BSPP
AL-341L4	2" BSPT	2" BSPP

GALVANISED



UNION TAPER SEAT BSPT MALE / BSPP FEMALE

PART NUMBER	MALE THREAD	FEMALE THREAD	
AL-341D9	1/2" BSPT	1/2" BSPP	
AL-341E9	3/4" BSPT	3/4" BSPP	
AL-341F9	1" BSPT	1" BSPP	
AL-341G9	1 1/4" BSPT	1 1/4" BSPP	
AL-341H9	1 1/2" BSPT	1 1/2" BSPP	
AL-341L9	2" BSPT	2" BSPP	
AL-341N9	3" BSPT	3" BSPP	



90° UNION ELBOW

BSPP FEMALE

PART NUMBER	THREAD	
AL-096D4	1/2" BSPP	
AL-096E4	3/4" BSPP	
AL-096F4	1" BSPP	
AL-096G4	1 1/4" BSPP	
AL-096H4	1 1/2" BSPP	
Δ1 -0961 4	2" RSPP	

90° UNION ELBOW

BSPP FEMALE			5320
PART NUMBER	THREAD		
AL-096D9	1/2" BSPP		
AL-096E9	3/4" BSPP		
AL-096F9	1" BSPP		
AL-096G9	1 1/4" BSPP		
AL-096H9	1 1/2" BSPP		
AL-096L9	2" BSPP		
	AL-096D9 AL-096E9 AL-096F9 AL-096G9 AL-096H9	PART NUMBER THREAD AL-096D9 1/2" BSPP AL-096E9 3/4" BSPP AL-096F9 1" BSPP AL-096G9 1 1/4" BSPP AL-096H9 1 1/2" BSPP	PART NUMBER THREAD AL-096D9 1/2" BSPP AL-096E9 3/4" BSPP AL-096F9 1" BSPP AL-096G9 1 1/4" BSPP AL-096H9 1 1/2" BSPP



90° UNION ELBOW

BSPT MALE / BSPP FEMALE

PART NUMBER	MALE THREAD	FEMALE THREAD	
AL-098D4	1/2" BSPT	1/2" BSPP	
AL-098E4	3/4" BSPT	3/4" BSPP	
AL-098F4	1" BSPT	1" BSPP	
AL-098G4	1 1/4" BSPT	1 1/4" BSPP	
AL-098H4	1 1/2" BSPT	1 1/2" BSPP	
AL-098L4	2" BSPT	2" BSPP	

90° UNION ELBOW

BSPT MALE / BSPP FEMALE

	===		0020
PART NUMBER	MALE THREAD	FEMALE THREAD	
AL-098D9	1/2" BSPT	1/2" BSPP	
AL-098E9	3/4" BSPT	3/4" BSPP	
AL-098F9	1" BSPT	1" BSPP	
AL-098G9	1 1/4" BSPT	1 1/4" BSPP	
AL-098H9	1 1/2" BSPT	1 1/2" BSPP	
ΔΙ -098Ι 9	2" BSPT	2" BSPP	



CROSSOVER

PART NUMBER	SIZE	LENGTH	
AL-085D4	1/2"	92 mm	
AL-085E4	3/4"	110 mm	

CROSSOVER

PART NUMBER	SIZE	LENGTH	
AL-085D9	1/2"	92 mm	
AL-085E9	3/4"	110 mm	



REDUCING SOCKET

BSPP FEMALE / BSPT MALE

BSPP FEMALE /	BSPT MALE	and the same of	5310
PART NUMBER	FEMALE THREAD	MALE THREAD	
AL-246ED4	3/4" BSPP	1/2" BSPT	
AL-246FE4	1" BSPP	3/4" BSPT	
A1 -246GE4	1 1/// RCDD	1" BCDT	

REDUCING SOCKET

BSPP FEMALE / BSPT MALE

DOI I I LINIALL /	BOI I WIALL		3320
PART NUMBER	FEMALE THREAD	MALE THREAD	
AL-246ED9	3/4" BSPP	1/2" BSPT	
AL-246FE9	1" BSPP	3/4" BSPT	
AL-246GF9	1 1/4" BSPP	1" BSPT	





BLACK



В

AL-130G4

AL-130H4

AL-130L4

EQUAL TEE BSPP FEMALE	5310
PART NUMBER	THREAD
AL-130C4	3/8" BSPP
AL-130D4	1/2" BSPP
AL-130E4	3/4" BSPP
ΔI -130F4	1" BSPP

1 1/4" BSPP

1 1/2" BSPP

2" BSPP

GALVANISED



EQUAL TEE BSPP FEMALE

PART NUMBER	THREAD	
AL-130C9	3/8" BSPP	
AL-130D9	1/2" BSPP	
AL-130E9	3/4" BSPP	
AL-130F9	1" BSPP	
AL-130G9	1 1/4" BSPP	
AL-130H9	1 1/2" BSPP	
AL-130L9	2" BSPP	
AL-130M9	2 1/2" BSPP	
AL-130N9	3" BSPP	
AL-130P9	4" BSPP	

5310

TEE REDUCING ON BRANCH

BSPP FEMALE

PART NUMBER	THREAD A	THREAD B	THREAD C
AL-130ED4	3/4"	1/2"	3/4"
AL-130FD4	1"	1/2"	1"
AL-130FE4	1"	3/4"	1"
AL-130GD4	1 1/4"	1/2"	1 1/4"
AL-130GE4	1 1/4"	3/4"	1 1/4"
AL-130GF4	1 1/4"	1"	1 1/4"
AL-130HD4	1 1/2"	1/2"	1 1/2"
AL-130HF4	1 1/2"	1"	1 1/2"
AL-130LD4	2"	1/2"	2"
AL-130LE4	2"	3/4"	2"
AL-130LF4	2"	1"	2"
AL-130LG4	2"	1 1/4"	2"
AL-130LH4	2"	1 1/2"	2"

TEE REDUCING ON BRANCH

BSPP FEMALE



PART NUMBER	THREAD A	THREAD B	THREAD C	
AL-130ED9	3/4"	1/2"	3/4"	
AL-130FD9	1"	1/2"	1"	
AL-130FE9	1"	3/4"	1"	
AL-130GD9	1 1/4"	1/2"	1 1/4"	
AL-130GE9	1 1/4"	3/4"	1 1/4"	
AL-130GF9	1 1/4"	1"	1 1/4"	
AL-130HD9	1 1/2"	1/2"	1 1/2"	
AL-130HF9	1 1/2"	1"	1 1/2"	
AL-130LD9	2"	1/2"	2"	
AL-130LE9	2"	3/4"	2"	
AL-130LF9	2"	1"	2"	
AL-130LG9	2"	1 1/4"	2"	
AL-130LH9	2"	1 1/2"	2"	



EQUAL CROSS

BSPP FEMALE

PART NUMBER	THREAD	
AL-180D4	1/2" BSPP	
AL-180E4	3/4" BSPP	
AL-180F4	1" BSPP	
AL-180G4	1 1/4" BSPP	
AL-180H4	1 1/2" BSPP	
AL-180L4	2" BSPP	

EQUAL CROSS

BSPP FEMALE

5310

PART NUMBER	THREAD
AL-180D9	1/2" BSPP
AL-180E9	3/4" BSPP
AL-180F9	1" BSPP
AL-180G9	1 1/4" BSPP
AL-180H9	1 1/2" BSPP
AL-180L9	2" BSPP



BACKNUT

BSPP FEMALE

PART NUMBER	THREAD	
AL-310D4	1/2" BSPP	
AL-310E4	3/4" BSPP	
AL-310F4	1" BSPP	
AL-310G4	1 1/4" BSPP	
AL-310H4	1 1/2" BSPP	
AL-310L4	2" BSPP	

BACKNUT

BSPP FEMALE

PART NUMBER	THREAD	
AL-310D9	1/2" BSPP	
AL-310E9	3/4" BSPP	
AL-310F9	1" BSPP	
AL-310G9	1 1/4" BSPP	
AL-310H9	1 1/2" BSPP	
AL-310L9	2" BSPP	



BLACK

5310

REDUCING BUSH

BSPT MALE / BSPP FEMALE

PART NUMBER	MALE THREAD	FEMALE THREAD	
AL-241DC4	1/2" BSPT	3/8" BSPP	
AL-241EC4	3/4" BSPT	3/8" BSPP	
AL-241ED4	3/4" BSPT	1/2" BSPP	
AL-241FD4	1" BSPT	1/2" BSPP	
AL-241FE4	1" BSPT	3/4" BSPP	
AL-241GD4	1 1/4" BSPT	1/2" BSPP	
AL-241GE4	1 1/4" BSPT	3/4" BSPP	
AL-241GF4	1 1/4" BSPT	1" BSPP	
AL-241HD4	1 1/2" BSPT	1/2" BSPP	
AL-241HE4	1 1/2" BSPT	3/4" BSPP	
AL-241HF4	1 1/2" BSPT	1" BSPP	
AL-241HG4	1 1/2" BSPT	1 1/4" BSPP	
AL-241LF4	2" BSPT	1" BSPP	
AL-241LG4	2" BSPT	1 1/4" BSPP	
AL-241LH4	2" BSPT	1 1/2" BSPP	

GALVANISED

REDUCING BUSH **BSPT MALE / BSPP FEMALE**



5320

PART NUMBER	MALE THREAD	FEMALE THREAD	
AL-241DC9	1/2" BSPT	3/8" BSPP	
AL-241EC9	3/4" BSPT	3/8" BSPP	
AL-241ED9	3/4" BSPT	1/2" BSPP	
AL-241FD9	1" BSPT	1/2" BSPP	
AL-241FE9	1" BSPT	3/4" BSPP	
AL-241GD9	1 1/4" BSPT	1/2" BSPP	
AL-241GE9	1 1/4" BSPT	3/4" BSPP	
AL-241GF9	1 1/4" BSPT	1" BSPP	
AL-241HD9	1 1/2" BSPT	1/2" BSPP	
AL-241HE9	1 1/2" BSPT	3/4" BSPP	
AL-241HF9	1 1/2" BSPT	1" BSPP	
AL-241HG9	1 1/2" BSPT	1 1/4" BSPP	
AL-241LF9	2" BSPT	1" BSPP	
AL-241LG9	2" BSPT	1 1/4" BSPP	
AL-241LH9	2" BSPT	1 1/2" BSPP	
AL-241ML9	2 1/2" BSPT	2" BSPP	
AL-241NL9	3" BSPT	2" BSPP	
AL-241NM9	3" BSPT	2 1/2" BSPP	
AL-241PM9	4" BSPT	2 1/2" BSPP	
AL-241PN9	4" BSPT	3" BSPP	

REDUCING BUSH

BSPT MALE / BSPP FEMALE

PART NUMBER	MALE THREAD	FEMALE THREAD
AL-241LD4	2" BSPT	1/2" BSPP
AL-241LE4	2" BSPT	3/4" BSPP



REDUCING BUSH

BSPT MALE / BSPP FEMALE



PART NUMBER	MALE THREAD	FEMALE THREAD
AL-241LD9	2" BSPT	1/2" BSPP
AL-241LE9	2" BSPT	3/4" BSPP
AL-241NH9	3" BSPT	1 1/2" BSPP
AL-241PL9	4" BSPT	2" BSPP



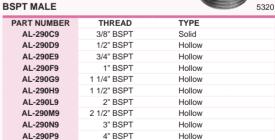
BANDED PLUG

BSPT MALE

PART NUMBER	THREAD	TYPE	
AL-290C4	3/8" BSPT	Solid	
AL-290D4	1/2" BSPT	Hollow	
AL-290E4	3/4" BSPT	Hollow	
AL-290F4	1" BSPT	Hollow	
AL-290G4	1 1/4" BSPT	Hollow	
AL-290H4	1 1/2" BSPT	Hollow	
VI -3001 4	2" BCDT	Hollow	

BANDED PLUG

BSPT MALE





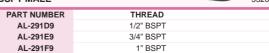
HOLLOW PLUG

BSPT MALE

PART NUMBER	THREAD
AL-291D4	1/2" BSPT
AL-291E4	3/4" BSPT
AL-291F4	1" BSPT

HOLLOW PLUG

BSPT MALE







BS EN 10255 MEDIUM RED OXIDE MILD STEEL TUBE

Seam welded pipe in mild steel with a red oxide primer painted finish Dual certified to BS EN 10255:2004 (previously BS 1387) & BS EN 10217-1:2002

BS EN 10255 MEDIUM GALVANISED MILD STEEL TUBE

Seam welded pipe in mild steel with a HDG galvanised finish Dual certified to BS EN 10255:2004 (previously BS 1387) & BS EN 10217-1:2002

WORKING PRESSURES	AIR / STEAM	WATER
1/2"	17 bar	35 bar
3/4"	17 bar	35 bar
1"	17 bar	35 bar
1 1/4"	14 bar	28 bar
1 1/2"	14 bar	28 bar
2"	12 bar	24 bar

RED OXIDE PRIMED

BSPT MALE

3.25 METRE MEDIUM SCREWED & SOCKETED PIPE



5330

6.5 METRE MEDIUM SCREWED & SOCKETED PIPE **BSPT MALE**



5330

PART NUMBER	THREAD	
AL-BP08SS	1/2" BSPT	
AL-BP12SS	3/4" BSPT	
AL-BP16SS	1" BSPT	
AL-BP20SS	1 1/4" BSPT	
AL-BP24SS	1 1/2" BSPT	
AL-BP32SS	2" BSPT	
AL-BP40SS	2 1/2" BSPT	
AL-BP48SS	3" BSPT	
AL-BP64SS	4" BSPT	

PART NUMBER THREAD AL-BP08SS6 1/2" BSPT AL-BP12SS6 3/4" BSPT AL-BP16SS6 1" BSPT AL-BP20SS6 1 1/4" BSPT 1 1/2" BSPT AL-BP24SS6 AL-BP32SS6 2" BSPT AL-BP40SS6 2 1/2" BSPT AL-BP48SS6 3" BSPT AL-BP64SS6 4" BSPT



Tube NB, Nominal bore or nominal pipe size

GALVANISED

3.25 METRE MEDIUM SCREWED & SOCKETED PIPE





5330

6.5 METRE MEDIUM SCREWED & SOCKETED PIPE





PART NUMBER	THREAD	
AL-GP08SS	1/2" BSPT	
AL-GP12SS	3/4" BSPT	
AL-GP16SS	1" BSPT	
AL-GP20SS	1 1/4" BSPT	
AL-GP24SS	1 1/2" BSPT	
AL-GP32SS	2" BSPT	
AL-GP40SS	2 1/2" BSPT	
AL-GP48SS	3" BSPT	
AL-GP64SS	4" BSPT	

PART NUMBER	THREAD
AL-GP08SS6	1/2" BSPT
AL-GP12SS6	3/4" BSPT
AL-GP16SS6	1" BSPT
AL-GP20SS6	1 1/4" BSPT
AL-GP24SS6	1 1/2" BSPT
AL-GP32SS6	2" BSPT
AL-GP40SS6	2 1/2" BSPT
AL-GP48SS6	3" BSPT
AL-GP64SS6	4" BSPT



JOINTING COMPOUND



BOSS WHITE JOINTING COMPOUND

PART NUMBER	SIZE
AL-BOSSW400	400 g

For use with steam, air, natural gas & non-potable water applications.

Conforms to BS6956 Part 5 1992

BLACK



BARREL NIPPLE

BSP	TN	ΛAI	LE

PART NUMBER	THREAD	LENGTH	
AL-531A4	1/8" BSPT	32 mm	
AL-531B4	1/4" BSPT	38 mm	
AL-531C4	3/8" BSPT	38 mm	
AL-531D4	1/2" BSPT	51 mm	
AL-531E4	3/4" BSPT	54 mm	
AL-531F4	1" BSPT	60 mm	
AL-531G4	1 1/4" BSPT	70 mm	
AL-531H4	1 1/2" BSPT	70 mm	
AL-531L4	2" BSPT	79 mm	
AL-531M4	2 1/2" BSPT	89 mm	
AL-531N4	3" BSPT	102 mm	
AL-531P4	4" BSPT	114 mm	

GALVANISED

BARREL NIPPLE

BSPT MALE



5340

PART NUMBER	THREAD	LENGTH	
AL-531A9	1/8" BSPT	32 mm	
AL-531B9	1/4" BSPT	38 mm	
AL-531C9	3/8" BSPT	38 mm	
AL-531D9	1/2" BSPT	51 mm	
AL-531E9	3/4" BSPT	54 mm	
AL-531F9	1" BSPT	60 mm	
AL-531G9	1 1/4" BSPT	70 mm	
AL-531H9	1 1/2" BSPT	70 mm	
AL-531L9	2" BSPT	79 mm	
AL-531M9	2 1/2" BSPT	89 mm	
AL-531N9	3" BSPT	102 mm	
AL-531P9	4" BSPT	114 mm	

BASE PLATE

METRIC FEMALE

PART NUMBER	THREAD	
AL-515M104	M10	
AL-515M124	M12	

BASE PLATE

5340



METRIC FEMALE

THREAD	
M10	
M12	
	M10

ZINC PLATED



GIRDER CLAMP

BRIGHT ZINC PLATED

PART NUMBER	SIZE
AL-MI8GC	M8
AL-MI10GC	M10
AL-MI12GC	M12

'U' BOLT

BRIGHT ZINC PLATED



PART NUMBER	TUBE OD
AL-UB8	1/2"
AL-UB12	3/4"
AL-UB16	1"
AL-UB20	1 1/4"
AL-UB24	1 1/2"
AL-UB32	2"
AL-UB40	2 1/2"
AL-UB48	3"
AL-UB64	4"



BLACK



SCHOOL BOARD CLAMP

PART NUMBER	TUBE OD
AL-B82B4	1/4"
AL-B82C4	3/8"
AL-B82D4	1/2"
AL-B82E4	3/4"
AL-B82F4	1"
AL-B82G4	1 1/4"
AL-B82H4	1 1/2"
AL-B82L4	2"
AL-B82M4	2 1/2"
AL-B82N4	3"
AL-B82P4	4"

GALVANISED



SCHOOL BOARD CLAMP

PART NUMBER	TUBE OD
AL-B82B9	1/4"
AL-B82C9	3/8"
AL-B82D9	1/2"
AL-B82E9	3/4"
AL-B82F9	1"
AL-B82G9	1 1/4"
AL-B82H9	1 1/2"
AL-B82L9	2"
AL-B82M9	2 1/2"
AL-B82N9	3"
AI -R82P9	A"



MUNSEN RING

М1	0	ΤН	RE	:AD	

PART NUMBER	TUBE OD
AL-529B4M10	1/4"
AL-529C4M10	3/8"
AL-529D4M10	1/2"
AL-529E4M10	3/4"
AL-529F4M10	1"
AL-529G4M10	1 1/4"
AL-529H4M10	1 1/2"
AL-529L4M10	2"

M12 THREAD

AL-529M4M12	2 1/2"	
AL-529N4M12	3"	
AL-529P4M12	4"	

MUNSEN RING



M10	TH (RF	ΔD

PART NUMBER	TUBE OD	
AL-529B9M10	1/4"	
AL-529C9M10	3/8"	
AL-529D9M10	1/2"	
AL-529E9M10	3/4"	
AL-529F9M10	1"	
AL-529G9M10	1 1/4"	
AL-529H9M10	1 1/2"	
AL-529L9M10	2"	

M12 THREAD

AL-529M9M12	2 1/2"	
AL-529N9M12	3"	
AL-529P9M12	4"	

SCREWED ROD

MALE THREAD

			00.0
PART NUMBER	THREAD	LENGTH	
AL-SR10M	M10	1	
AL-SR10M3	M10	3	
AL-SR12M	M12	1	
AL-SR12M3	M12	3	

Do you also need?



Find it on page 772, section thirteen

GALVANISED



M10 THREAD

PART NUMBER	THREAD	
AL-10MNUTS	M10	

WASHERS



PART NUMBER	THREAD	
AL-10MWASH	M10	





Crane Malleable Iron Fittings

- Taper to taper thread joints ensure full engagement, eliminating localised stress on pipe or fitting and offering a substantial pressure seal.

 Design standard BS EN 10242
 Thread standard BS EN 10226-2 taper

 UL approved for use on sprinkler systems
 Kitemark approved by BSI

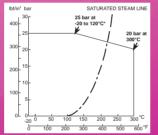
Conformance of Crane Fittings

British Standards Institute (BSI) for conforming to BS EN 10242, BS 143, and BS 1256, respectively. Therefore, they can display the British Standards Kitemark Logo with Kitemark Licence No. KM00382. Some fittings that are smaller in size are produced in steel and comply with BS EN 10241.

Pressure and Temperature Ratings

According to BS 143 and 1256, fittings are designed for general fluid transmission within specific pressure and temperature ranges. The graph below shows the BS pressure-temperature ratings. Most Crane malleable iron fittings are suitable for these

new ratings, except for certain unions (please see the note below the graph). However, the suitability of the connecting pipe any thread sealant used should be considered. It is also essential to follow any applicable codes of practice. The maximum non-shock gauge pressure is mentioned in the specifications.



* Hot dip zinc coated (galvanised) fittings should not be used below -10°C (14°F).

CRANE241 flat seat unions are limited to a maximum of 230°C. CRANE271 and CRANE289 female equal unions with spherical seats are limited to a maximum of 208°C.

Finish

All malleable iron fittings receive an oil finish to protect against rust during storage, transit, and after installation before commissioning. The finished fittings are free of polycyclic aromatic hydrocarbons.

Pipe Threads

Crane fittings feature machined threads that comply with the gauging standards of BS EN 10226-2. All fittings are designed with chamfered threads that facilitate assembly and prevent cross-threading issues. Additionally, female fittings come with a chamber behind the thread that allows for the hassle-free assembly of male threads without any restrictions.

Testing

As per the requirements of BS EN 10242 or BS 143 and 1256, the fittings undergo production testing. Moreover, as per the standards of BS EN 10242, BS 143 and 1256, and ISO 49, all pressure-containing fittings are designed to withstand specified design test pressures and are type-tested accordingly. For sizes 4 and smaller malleable iron fittings, the required pressure is 100 bar (1450 lbf/in2), and for sizes 5 and 6 malleable iron fittings, it is 64 bar (928 lbf/in2).













BSPT MALE / BSPT FEMALE

HEXAGON BUSH

PART NUMBER

CRANF140B-12X18

CRANE140B-12X14*

CRANE140R-12X38

CRANE140B-34X18

CRANE140B-34X14

CRANE140B-34X38

CRANE140B-34X12

CRANF140B-1X14

CRANE140R-1X38

CRANE140B-1X12

CRANF140B-1X34

CRANE140B-114X12

CRANE140B-114X34

CRANE140R-114X1

CRANE140B-112X12

CRANE140B-112X34

CRANE140B-112X114

CRANE140R-112X1

CRANE140B-2X12

CRANE140B-2X34

CRANE140B-2X1

CRANF140B-2X114

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	000

FFMAI F

THREAD

1/8" BSPT

1/4" BSPT

3/8" RSPT

1/8" BSPT

1/4" BSPT

3/8" BSPT

1/2" BSPT

1/4" BSPT

3/8" RSPT

1/2" BSPT

3/4" BSPT

1/2" BSPT

3/4" BSPT

1" RSPT

1/2" BSPT

3/4" BSPT

1 1/4" BSPT

1/2" BSPT

3/4" RSPT

1 1/4" BSPT

1" BSPT

1" RSPT

HEXA	GON B	JSH	
BSPT	MALE /	BSPT	FEMALE

GALVANISED



PART NUMBER	MALE THREAD	FEMALE THREAD	
CRANE140G-12X18	1/2" BSPT	1/8" BSPT	
CRANE140G-34X18	3/4" BSPT	1/8" BSPT	
CRANE140G-34X38	3/4" BSPT	3/8" BSPT	
CRANE140G-1X14	1" BSPT	1/4" BSPT	
CRANE140G-1X38	1" BSPT	3/8" BSPT	
CRANE140G-1X12	1" BSPT	1/2" BSPT	
CRANE140G-1X34	1" BSPT	3/4" BSPT	
CRANE140G-114X12	1 1/4" BSPT	1/2" BSPT	
CRANE140G-114X34	1 1/4" BSPT	3/4" BSPT	
CRANE140G-114X1	1 1/4" BSPT	1" BSPT	
CRANE140G-112X12	1 1/2" BSPT	1/2" BSPT	
CRANE140G-112X34	1 1/2" BSPT	3/4" BSPT	
CRANE140G-112X1	1 1/2" BSPT	1" BSPT	
CRANE140G-112X114	1 1/2" BSPT	1 1/4" BSPT	
CRANE140G-2X12	2" BSPT	1/2" BSPT	
CRANE140G-2X34	2" BSPT	3/4" BSPT	
CRANE140G-2X1	2" BSPT	1" BSPT	
CRANE140G-2X114	2" BSPT	1 1/4" BSPT	
CRANF140G-2X112	2" BSPT	1 1/2" BSPT	

2" BSPT CRANE140B-2X112 2" BSPT 1 1/2" BSPT * Only available in mild steel

MALE

THREAD

1/2" BSPT

1/2" BSPT

1/2" BSPT

3/4" BSPT

3/4" BSPT

3/4" RSPT

3/4" BSPT

1" BSPT

1" BSPT

1" BSPT

1" BSPT

1 1/4" BSPT

1 1/4" BSPT

1 1/4" BSPT

1 1/2" BSPT

1 1/2" BSPT

1 1/2" BSPT

1 1/2" BSPT

2" BSPT

2" BSPT

2" BSPT



HEXAGON NIPPLE

BSPT MALE

PART NUMBER	THREAD	
CRANE144B-1	1" BSPT	
CRANE144B-114	1 1/4" BSPT	
CRANE144B-112	1 1/2" BSPT	
CRANE144B-2	2" BSPT	
CRANE144B-212	2 1/2" BSPT	



BSPT MALE



PART NUMBER	THREAD
CRANE144G-1	1" BSPT
CRANE144G-114	1 1/4" BSPT
CRANE144G-112	1 1/2" BSPT
CRANE144G-2	2" BSPT
CRANE144G-212	2 1/2" BSPT

HEXAGON REDUCING NIPPLE

BSPT MALE



HEXAGON REDUCING NIPPLE

BSPT MALE







5360



BLACK

GALVANISED



EQUAL UNION SPHERICAL SEAT IRON TO IRON BSPT FEMALE

PART NUMBER	THREAD	
CRANE256B-12	1/2"	
CRANE256B-34	3/4"	
CRANE256B-1	1"	
CRANE256B-114	1 1/4"	
CRANE256B-112	1 1/2"	
CRANE256B-2	2"	
CRANE256B-212	2 1/2"	



EQUAL UNION SPHERICAL SEAT IRON TO IRON

BSPT FEMALE

PART NUMBER	THREAD	
CRANE256G-12	1/2"	
CRANE256G-34	3/4"	
CRANE256G-1	1"	
CRANE256G-114	1 1/4"	
CRANE256G-112	1 1/2"	
CRANE256G-2	2"	
CRANE256G-212	2 1/2"	



EQUAL ELBOW

BSPT FEMALE

PART NUMBER	THREAD	
CRANE151B-14	1/4" BSPT	
CRANE151B-38	3/8" BSPT	
CRANE151B-12	1/2" BSPT	
CRANE151B-34	3/4" BSPT	
CRANE151B-1	1" BSPT	
CRANE151B-114	1 1/4" BSPT	
CRANE151B-112	1 1/2" BSPT	
CRANE151B-2	2" BSPT	
CRANE151B-212	2 1/2" BSPT	



BSP1	1 F.E	IVIA	ᄔ

5360

PART NUMBER	THREAD	
CRANE151G-14	1/4" BSPT	
CRANE151G-38	3/8" BSPT	
CRANE151G-12	1/2" BSPT	
CRANE151G-34	3/4" BSPT	
CRANE151G-1	1" BSPT	
CRANE151G-114	1 1/4" BSPT	
CRANE151G-112	1 1/2" BSPT	
CRANE151G-2	2" BSPT	
CRANE151G-212	2 1/2" BSPT	



45° EQUAL ELBOW

BSPT FEMALE

PART NUMBER CRANE155B-12 1/2" BSPT CRANE155B-34 3/4" BSPT CRANE155B-1 1" BSPT CRANE155B-114 1 1/4" BSPT CRANE155B-112 1 1/2" BSPT			
CRANE155B-34 3/4" BSPT CRANE155B-1 1" BSPT CRANE155B-114 1 1/4" BSPT CRANE155B-112 1 1/2" BSPT	PART NUMBER	THREAD	
CRANE155B-1 1" BSPT CRANE155B-114 1 1/4" BSPT CRANE155B-112 1 1/2" BSPT	CRANE155B-12	1/2" BSPT	
CRANE155B-114 1 1/4" BSPT CRANE155B-112 1 1/2" BSPT	CRANE155B-34	3/4" BSPT	
CRANE155B-112 1 1/2" BSPT	CRANE155B-1	1" BSPT	
1 1 2 2 1 1	CRANE155B-114	1 1/4" BSPT	
OD ANEASED O	CRANE155B-112	1 1/2" BSPT	
CKANE155B-2 2" BSP1	CRANE155B-2	2" BSPT	

45° EQUAL ELBOW

PART NUMBER THREAD CRANE155G-12 1/2" BSPT CRANE155G-34 3/4" BSPT CRANE155G-1 1" BSPT CRANE155G-114 1 1/4" BSPT CRANE155G-112 1 1/2" BSPT CRANE155G-2 2" BSPT	BSP1 FEMALE		5360
CRANE155G-34 3/4" BSPT CRANE155G-1 1" BSPT CRANE155G-114 1 1/4" BSPT CRANE155G-112 1 1/2" BSPT	PART NUMBER	THREAD	
CRANE155G-1 1" BSPT CRANE155G-114 1 1/4" BSPT CRANE155G-112 1 1/2" BSPT	CRANE155G-12	1/2" BSPT	
CRANE155G-114 1 1/4" BSPT CRANE155G-112 1 1/2" BSPT	CRANE155G-34	3/4" BSPT	
CRANE155G-112 1 1/2" BSPT	CRANE155G-1	1" BSPT	
=	CRANE155G-114	1 1/4" BSPT	
CRANE155G-2 2" BSPT	CRANE155G-112	1 1/2" BSPT	
	CRANE155G-2	2" BSPT	



5360

5360



BLACK



EQUAL ELBOW

BSPT MALE / BSPT FEMALE

PART NUMBER	THREAD
CRANE152B-14	1/4" BSPT
CRANE152B-38	3/8" BSPT
CRANE152B-12	1/2" BSPT
CRANE152B-34	3/4" BSPT
CRANE152B-1	1" BSPT
CRANE152B-114	1 1/4" BSPT
CRANE152B-112	1 1/2" BSPT
CRANE152B-2	2" BSPT

GALVANISED

CRANE152G-114

CRANE152G-112

CRANE152G-2



1 1/4" BSPT

1 1/2" BSPT

2" BSPT

BSP1 MALE / BS	PIFEMALE	
PART NUMBER	THREAD	
CRANE152G-14	1/4" BSPT	
CRANE152G-12	1/2" BSPT	
CRANE152G-34	3/4" BSPT	
CRANE152G-1	1" BSPT	

5360

45° ELBOW

BSPT MALE / BSPT FEMALE

PART NUMBER	THREAD	
CRANE156B-12	1/2" BSPT	
CRANE156B-34	3/4" BSPT	
CRANE156B-1	1" BSPT	
CRANE156B-114	1 1/4" BSPT	
CRANE156B-112	1 1/2" BSPT	
CRANE156B-2	2" BSPT	

45° ELBOW

BSPT MALE / BSPT FEMALE

PART NUMBER	THREAD	
CRANE156G-12	1/2" BSPT	
CRANE156G-34	3/4" BSPT	
CRANE156G-1	1" BSPT	
CRANE156G-114	1 1/4" BSPT	
CRANE156G-112	1 1/2" BSPT	
CRANE156G-2	2" BSPT	



EQUAL BEND

BSPT MALE / BSPT FEMALE

PART NUMBER	THREAD	
CRANE192B-114	1 1/4" BSPT	
CRANE192B-2	2" BSPT	

EQUAL BEND

BSPT MALE / BSPT FEMALE

PART NUMBER	THREAD	
CRANE192G-1	1" BSPT	
CRANE192G-112	1 1/2" BSPT	
CRANE192G-2	2" BSPT	



EQUAL BEND

BSPT FEMALE

PART NUMBER	THREAD	
CRANE193B-12	1/2" BSPT	
CRANE193B-34	3/4" BSPT	
CRANE193B-1	1" BSPT	
CRANE193B-114	1 1/4" BSPT	
CRANE193B-112	1 1/2" BSPT	
CRANE193B-2	2" BSPT	

EQUAL BEND

BSPT FEMALE

DOI I I LIVIALL		3300
PART NUMBER	THREAD	
CRANE193G-12	1/2" BSPT	
CRANE193G-34	3/4" BSPT	
CRANE193G-1	1" BSPT	
CRANE193G-114	1 1/4" BSPT	
CRANE193G-112	1 1/2" BSPT	
CRANE193G-2	2" BSPT	





BLACK



EQUAL TEE

BSPT FEMALE

PART NUMBER	THREAD	
CRANE161B-14	1/4" BSPT	
CRANE161B-38	3/8" BSPT	
CRANE161B-12	1/2" BSPT	
CRANE161B-34	3/4" BSPT	
CRANE161B-1	1" BSPT	
CRANE161B-114	1 1/4" BSPT	
CRANE161B-112	1 1/2" BSPT	
CRANE161B-2	2" BSPT	
CRANE161B-212	2 1/2" BSPT	

GALVANISED

EQUAL TEE

BSPT FEMALE



PART NUMBER	THREAD	
CRANE161G-14	1/4" BSPT	
CRANE161G-38	3/8" BSPT	
CRANE161G-12	1/2" BSPT	
CRANE161G-34	3/4" BSPT	
CRANE161G-1	1" BSPT	
CRANE161G-114	1 1/4" BSPT	
CRANE161G-112	1 1/2" BSPT	
CRANE161G-2	2" BSPT	
CRANE161G-212	2 1/2" BSPT	

UNEQUAL REDUCING BRANCH TEE

BSPT FEMALE





UNEQUAL REDUCING BRANCH TEE

BSPT FEMALE



5360

PART NUMBER	THREAD A	THREAD B	THREAD C	PART NUMBER	THREAD A	THREAD B	THREAD C	
CRANE161B-112X12	1 1/2"	1/2"	1 1/2"	CRANE161G-112X12	1 1/2"	1/2"	1 1/2"	
CRANE161B-2X114	2"	1 1/4"	2"	CRANE161G-2X114	2"	1 1/4"	2"	
CRANE161B-2X112	2"	1 1/2"	2"	CRANE161G-2X112	2"	1 1/2"	2"	

EQUAL UNION

BSPT MALE / BSPT FEMALE

PART NUMBER	THREAD
CRANE257B-12	1/2" BSPT
CRANE257B-34	3/4" BSPT
CRANE257B-1	1" BSPT
CRANE257B-114	1 1/4" BSPT
CRANE257B-112	1 1/2" BSPT
CRANE257B-2	2" BSPT

EQUAL UNION

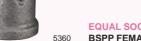


PART NUMBER	THREAD
CRANE257G-12	1/2" BSPT
CRANE257G-34	3/4" BSPT
CRANE257G-1	1" BSPT
CRANE257G-114	1 1/4" BSPT
CRANE257G-112	1 1/2" BSPT
CRANE257G-2	2" BSPT

EQUAL SOCKET



PART NUMBER	THREAD
CRANE176B-12	1/2" BSPP
CRANE176B-34	3/4" BSPP
CRANE176B-1	1" BSPP
CRANE176B-114	1 1/4" BSPP
CRANE176B-112	1 1/2" BSPP
CRANE176B-2	2" BSPP



5360

EQUAL SOCKET BSPP FEMALE



SOFF FEMALE		5360
PART NUMBER	THREAD	
CRANE176G-12	1/2" BSPP	
CRANE176G-1	1" BSPP	
CRANE176G-114	1 1/4" BSPP	
CRANE176G-112	1 1/2" BSPP	
CRANE176G-2	2" BSPP	

5360



BLACK

CAP **BSPT FEMALE**

PART NUMBER

CRANE185B-12

CRANE185B-34

CRANE185B-114

CRANE185B-112 CRANE185B-2

CRANE185B-1



5360



CAP BSPT FEMALE

GALVANISED

PART NUMBER	THREAD
CRANE185G-12	1/2" BSPT
CRANE185G-34	3/4" BSPT
CRANE185G-1	1" BSPT
CRANE185G-114	1 1/4" BSPT
CRANE185G-112	1 1/2" BSPT
CRANE185G-2	2" BSPT



REDUCING SOCKET

BSPT FEMALE

PART NUMBER	THREAD	THREAD	
CRANE179B-12X38	1/2" BSPT	3/8" BSPT	
CRANE179B-34X12	3/4" BSPT	1/2" BSPT	
CRANE179B-1X12	1" BSPT	1/2" BSPT	
CRANE179B-1X34	1" BSPT	3/4" BSPT	
CRANE179B-114X34	1 1/4" BSPT	3/4" BSPT	
CRANE179B-114X1	1 1/4" BSPT	1" BSPT	
CRANE179B-112X1	1 1/2" BSPT	1" BSPT	
CRANE179B-112X114	1 1/2" BSPT	1 1/4" BSPT	
CRANE179B-2X1	2' BSPT	1" BSPT	
CRANE179B-2X114	2" BSPT	1 1/4" BSPT	
CRANE179B-2X112	2" BSPT	1 1/2" BSPT	

THREAD

1/2" BSPT

3/4" BSPT

1 1/4" BSPT 1 1/2" BSPT

1" BSPT

2" BSPT

REDUCING SOCKET



DSF1 FEWALE			5360
PART NUMBER	THREAD	THREAD	
CRANE179G-12X38	1/2" BSPT	3/8" BSPT	
CRANE179G-34X12	3/4" BSPT	1/2" BSPT	
CRANE179G-1X12	1" BSPT	1/2" BSPT	
CRANE179G-1X34	1" BSPT	3/4" BSPT	
CRANE179G-114X34	1 1/4" BSPT	3/4" BSPT	
CRANE179G-114X1	1 1/4" BSPT	1" BSPT	
CRANE179G-112X1	1 1/2" BSPT	1" BSPT	
CRANE179G-112X114	1 1/2" BSPT	1 1/4" BSPT	
CRANE179G-2X1	2" BSPT	1" BSPT	
CRANE179G-2X114	2" BSPT	1 1/4" BSPT	
CRANE179G-2X112	2" BSPT	1 1/2" BSPT	



HOLLOW PLAIN PLUG

BSPT MALE

PART NUMBER	THREAD	
CRANE147B-34	3/4" BSPT	
CRANE147B-1	1" BSPT	
CRANE147B-114	1 1/4" BSPT	
CRANE147B-112	1 1/2" BSPT	
CRANE147B-2	2" BSPT	

HOLLOW PLAIN PLUG

BSPT MALE

THREAD	
3/4" BSPT	
1" BSPT	
1 1/4" BSPT	
1 1/2" BSPT	
2" BSPT	
	3/4" BSPT 1" BSPT 1 1/4" BSPT 1 1/2" BSPT





PARKAIR® 304 **Stainless Steel Press Fittings**

- Drinking water (fully WRAS approved)
 Purified water
 Heating
 Cooling water (chilled water)
 Boosted cold water
 Plant rooms
 Steam condensate
 Flammable gases classed and according to DVGW G 260 and G 262 (HNBR Gas Approved yellow seals)
 Compressed air, argon, nitrogen, carbon dioxide

Materials

Formed components (fittings) material no.: 1.4404 according to EN 10088/304

Casting components (threaded fittings) material no.: 1.4408 according to EN 10283/304

Pipes material no.: 1.4301 according to EN 10088-3

Pressure and Temperature Ratings

When used alongside fittings with EPDM seals for applications other than compressed air:

15 - 108 mm: (PN16) 16 bar -30°C to +120°C

When used alongside fittings with HNBR seals for applications involving flammable gasses

15 - 108 mm: (PN5) 5 bar -20°C to +70°C

When used alongside fittings with EPDM seals for compressed air: 15 - 108 mm: (PN16) 16 bar -30°C to +120°C

316 stainless steel press fittings also available. Please contact your distributor for further information.











STRAIGHT COUPLING

PART NUMBER

MPF-150001515

MPF-150002222

MPF-150002828 MPF-150003535

MPF-150004242

MPF-150005454



New



STRAIGHT REDUCER COUPLING

5500

PART NUMBER	TUBE OD	TUBE OD	
MPF-154302215	22 mm	15 mm	
MPF-154302815	28 mm	15 mm	
MPF-154302822	28 mm	22 mm	
MPF-154303522	35 mm	22 mm	
MPF-154303528	35 mm	28 mm	
MPF-154304228	42 mm	28 mm	
MPF-154304235	42 mm	35 mm	
MPF-154305428	54 mm	28 mm	
MPF-154305435	54 mm	35 mm	
MPF-154305442	54 mm	42 mm	



STRAIGHT ADAPTOR



New

STRAIGHT ADAPTOR



BSPT MALE

PART NUMBER	TUBE OD	THREAD	
MPF-1501015012	15 mm	1/2" BSPT	
MPF-1501022034	22 mm	3/4" BSPT	
MPF-1501028100	28 mm	1" BSPT	
MPF-1501035114	35 mm	1 1/4" BSPT	
MPF-1501042112	42 mm	1 1/2" BSPT	
MPF-1501054200	54 mm	2" BSPT	

TUBE OD

15 mm

22 mm 28 mm

35 mm

42 mm

54 mm

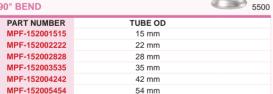
BSPP FEMALE

PART NUMBER	TUBE OD	THREAD
MPF-1502015012	15 mm	1/2" BSPP
MPF-1502022034	22 mm	3/4" BSPP
MPF-1502028100	28 mm	3/4" BSPP
MPF-1502035114	35 mm	1 1/4" BSPP
MPF-1502042112	42 mm	1 1/2" BSPP
MPF-1502054200	54 mm	2" BSPP





90° BEND





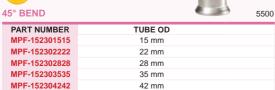
Ø 90° BEND



PART NUMBER	TUBE OD	
MPF-152101515	15 mm	
MPF-152102222	22 mm	
MPF-152102828	28 mm	
MPF-152103535	35 mm	
MPF-152104242	42 mm	
MPF-152105454	54 mm	



MPF-152305454



54 mm



Ø

45° BEND		5500
PART NUMBER	TUBE OD	
MPF-152401515	15 mm	
MPF-152402222	22 mm	
MPF-152402828	28 mm	
MPF-152403535	35 mm	
MPF-152404242	42 mm	
MDE-152405454	E4 mm	

All fittings supplied with black seals EPDM as standard

5500

PARKAIR®





EQUAL TEE COUPLING

PART NUMBER

MPF-15100151515

MPF-15100222222 MPF-15100282828

MPF-15100353535

MPF-15100424242

MPF-15100545454

5500

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)	New



REDUCING TEE COUPLING

PART NUMBER	TUBE OD	TUBE OD	TUBE OD
MPF-15110221522	22 mm	15 mm	22 mm
MPF-15110281528	28 mm	15 mm	28 mm
MPF-15110282228	28 mm	22 mm	28 mm
MPF-15110352235	35 mm	22 mm	35 mm
MPF-15110352835	35 mm	28 mm	35 mm
MPF-15110423542	42 mm	35 mm	42 mm
MPF-15110544254	5/1 mm	/12 mm	5/1 mm



TEE COUPLING



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New





PART NUMBER	TUBE OD	THREAD	
MPF-1534015012	15 mm	1/2" BSPP	

BSPP FEMALE

PART NUMBER	TUBE OD	THREAD	TUBE OD
MPF-15120151215	15 mm	1/2" BSPP	15 mm
MPF-15120221222	22 mm	1/2" BSPP	22 mm
MPF-15120281228	28 mm	1/2" BSPP	28 mm
MPF-15120351235	35 mm	1/2" BSPP	35 mm
MPF-15120421242	42 mm	1/2" BSPP	42 mm
MPF-15120541254	54 mm	1/2" BSPP	54 mm

TUBE OD

15 mm 22 mm

28 mm

35 mm

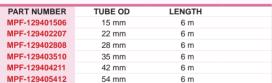
42 mm

54 mm



304 STAINLESS STEEL TUBE

6 METRE LENGTH







MAP 215 FEATURES

- · Suitable for stainless steel & carbon steel as well as copper press fittings in sizes up to 28 mm
- 350° rotating jaw holder
- · Built-in LED lamp & OLED display with clock
- · Automatic stop and retraction when crimp completed saves time & battery life
- Quickstop function for safety
- Hydraulic pressure control for precise control of crimping force
- Easy operation due to compact, lightweight design with secure grip

SPECIFICATIONS

Pressing / crimping force	15kN
Battery	Makita lithium-ion (18v, 1.5Ah)
Battery capacity	Approx. 150 press cycles
Charging time	Approx. 25 minutes

CONTENTS

- Klauke MAP215 machine
- 1 battery
- Charger
- 3 M-profile press jaws (15 mm, 22 mm & 28 mm)

MAP 219 FEATURES

- · Suitable for stainless steel & carbon steel as well as copper press fittings in sizes up to 35 mm
- · 350° rotating jaw holder
- · Built-in LED lamp & OLED display with clock
- · Automatic stop and retraction when crimp completed saves time & battery life
- Quickstop function for safety
 Hydraulic pressure control for precise control of crimping force
- Easy operation due to compact, lightweight design with secure grip

SPECIFICATIONS

Pressing / crimping force	19kN
Battery	Makita lithium-ion (18v, 1.5Ah)
Battery capacity	Approx. 150 press cycles
Charging time	Approx. 25 minutes

CONTENTS

- Klauke MAP219 machine
- 1 battery
- Charger
- 4 M-profile press jaws (15 mm, 22 mm, 28 mm & 35 mm)



MAP 215 PRESS TOOL SE	T	5520
PART NUMBER	CRIMPING FORCE	
MPF-MAP215CL MPRS3-KL	15 kN	



PART NUMBER	CRIMPING FORCE
MPF-MAP219CLMPRS4	19 kN

Other tool sizes available on request. Please contact your distibutor for further information.



BLACK EPDM O-RING

FOR STANDARD APPLICATIONS

PART NUMBER	TUBE OD	
MPF-1282015	15 mm	
MPF-1282022	22 mm	
MPF-1282028	28 mm	
MPF-1282035	35 mm	
MPF-1282042	42 mm	
MPF-1282054	54 mm	



YELLOW HNBR O-RING

FOR GAS APPLICATIONS

Allono		3300
TUBE OD		
15 mm		
22 mm		
28 mm		
35 mm		
42 mm		
54 mm		
	TUBE OD 15 mm 22 mm 28 mm 35 mm 42 mm	TUBE OD 15 mm 22 mm 28 mm 35 mm 42 mm



GREEN FKM O-RING

FOR INDUSTRIAL APPLICATIONS

FOR INDUSTRIAL	LAPPLICATIONS	5500
PART NUMBER	TUBE OD	
MPF-1284015	15 mm	
MPF-1284022	22 mm	
MPF-1284028	28 mm	
MPF-1284035	35 mm	
MPF-1284042	42 mm	
MPF-1284054	54 mm	





PARKAIR® Carbon Steel Press Fittings

- Heating (closed systems only)
 Cooling water (chilled water closed systems only)
 Compressed air

Materials

Casting components (threaded fittings) material no.1.0034 according to EN 10305, ext galvanised

Pressure and Temperature Ratings

When used alongside fittings with EPDM seals for applications other than compressed air:

15 - 108 mm: (PN16) 16 bar -30°C to +100°C

When used alongside fittings with EPDM / FKM seals for compressed air: 15 - 108 mm: (PN16) 16 bar -30°C to +100°C

When used for extinguishing water: 15 - 108 mm: (PN16) 16 bar -30°C to +100°C











STRAIGHT COUPLING

PART NUMBER

MPF-230001515

MPF-230002222

MPF-230002828

MPF-230003535

MPF-230004242

MPF-230005454



TUBE OD

15 mm

22 mm

28 mm

35 mm

42 mm

54 mm





STRAIGHT REDUCER COUPLING



5510

PART NUMBER	TUBE OD	TUBE OD	
MPF-234302215	22 mm	15 mm	
MPF-234302815	28 mm	15 mm	
MPF-234302822	28 mm	22 mm	
MPF-234303522	35 mm	22 mm	
MPF-234303528	35 mm	28 mm	
MPF-234304222	42 mm	22 mm	
MPF-234304228	42 mm	28 mm	
MPF-234304235	42 mm	35 mm	
MPF-234305422	54 mm	22 mm	
MPF-234305428	54 mm	28 mm	
MPF-234305435	54 mm	35 mm	
MPF-23//305///2	54 mm	42 mm	





New
SLIP COUPLING

New



5510

PART NUMBER	TUBE OD	TUBE OD
MPF-230302215	22 mm	15 mm
MPF-230302815	28 mm	15 mm
MPF-230302822	28 mm	22 mm
MPF-230303528	35 mm	28 mm

PART NUMBER	TUBE OD	
MPF-230401515	15 mm	
MPF-230402222	22 mm	
MPF-230402828	28 mm	
MPF-230403535	35 mm	
MPF-230404242	42 mm	
MPF-230405454	54 mm	







STRAIGHT ADAPTOR



PART NUMBER	TUBE OD	THREAD	PART NUMBE
MPF-2301015038	15 mm	3/8" BSPT	MPF-23020150
MPF-2301015012	15 mm	1/2" BSPT	MPF-23020220
MPF-2301022012	22 mm	1/2" BSPT	MPF-23020220
MPF-2301022034	22 mm	3/4" BSPT	MPF-23020221
MPF-2301022100	22 mm	1" BSPT	MPF-23020281
MPF-2301028034	28 mm	3/4" BSPT	MPF-23020351
MPF-2301028100	28 mm	1" BSPT	MPF-23020421
MPF-2301035100	35 mm	1" BSPT	MPF-23020542
MPF-2301035114	35 mm	1 1/4" BSPT	
MPF-2301042112	42 mm	1 1/2" BSPT	
MPF-2301054200	54 mm	2" BSPT	

BSPP FEMALE			5510
PART NUMBER	TUBE OD	THREAD	
MPF-2302015012	15 mm	1/2" BSPP	
MPF-2302022012	22 mm	1/2" BSPP	
MPF-2302022034	22 mm	3/4" BSPP	
MPF-2302022100	22 mm	1" BSPP	
MPF-2302028100	28 mm	1" BSPP	
MPF-2302035114	35 mm	1 1/4" BSPP	
MPF-2302042112	42 mm	1 1/2" BSPP	
MPF-2302054200	54 mm	2" BSPP	







BSPT MALE

PART NUMBER	TUBE OD	THREAD
MPF-2345015012	15 mm	1/2" BSPT
MPF-2345022034	22 mm	3/4" BSPT



STRAIGHT ADAPTOR



RSPP	FEMAL	E
DOFF	FEINIAL	. =

DOI I I LIVIALL			3310
PART NUMBER	TUBE OD	THREAD	
MPF-2346015012	15 mm	1/2" BSPP	
MPF-2346022012	22 mm	1/2" BSPP	
MPF-2346022034	22 mm	3/4" BSPP	





BSPT MALE

MPF-2308054200

JOINT CONNECTOR WITH FLAT SEAL



TAP CONNECTOR **BSPP FEMALE**

New



5510

PART NUMBER	TUBE OD	THREAD
MPF-2308015012	15 mm	1/2" BSPT
MPF-2308022034	22 mm	3/4" BSPT
MPF-2308028100	28 mm	1" BSPT
MPF-2308035114	35 mm	1 1/4" BSPT
MDE-2209042442	42 mm	1 1/2" BCDT

54 mm

PART NUMBER	TUBE OD	THREAD
MPF-2307015034	15 mm	3/4" BSPP
MPF-2307022100	22 mm	1" BSPP
MPF-2307028114	28 mm	1 1/4" BSPP
MPF-2307035112	35 mm	1 1/2" BSPP



2" BSPT

New

5510

New

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PART NUMBER	TUBE OD
MPF-232001515	15 mm
MPF-232002222	22 mm
MPF-232002828	28 mm
MPF-232003535	35 mm
MPF-232004242	42 mm
MPF-232005454	54 mm

Ø 90° BEND

PART NUMBER	TUBE OD
MPF-232101515	15 mm
MPF-232102222	22 mm
MPF-232102828	28 mm
MPF-232103535	35 mm
MPF-232104242	42 mm
MPF-232105454	54 mm



New

90° BEND

BSPT MALE			5510
PART NUMBER	TUBE OD	THREAD	
MPF-2325015012	15 mm	1/2" BSPT	
MPF-2325022034	22 mm	3/4" BSPT	
MPF-2325028100	28 mm	1" BSPT	
MPF-2325035114	35 mm	1 1/4" BSPT	
MPF-2325042112	42 mm	1 1/2" BSPT	
MPF-2325054200	54 mm	2" BSPT	



90° BEND **BSPP FEMALE**



5510

	PART NUMBER
MPF-2326022034 22 mm 3/4" BSPP	MPF-2326015012
	MPF-2326022034
MPF-2326028100 28 mm 1" BSPP	MPF-2326028100
MPF-2326035114 35 mm 1 1/4" BSPP	MPF-2326035114







5510

New



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45 BEND		3310
PART NUMBER	TUBE OD	
MPF-232401515	15 mm	
MPF-232402222	22 mm	
MPF-232402828	28 mm	
MPF-232403535	35 mm	
MPF-232404242	42 mm	
MDE-232405454	54 mm	

PART NUMBER	TUBE OD
MPF-232301515	15 mm
MPF-232302222	22 mm
MPF-232302828	28 mm
MPF-232303535	35 mm
MPF-232304242	42 mm
MPF-232305454	54 mm





ELBOW TRANSITION



	5510

BSPT MALE

PART NUMBER	TUBE OD	THREAD	
MPF-2331015012	15 mm	1/2" BSPT	
MPF-2331022034	22 mm	3/4" BSPT	





PART NUMBER

MPF-2341015

MPF-2341022

MPF-2341028

MPF-2341035

MPF-2341042 MPF-2341054



	5510
TUBE OD	
15 mm	
22 mm	
28 mm	
35 mm	





EQUAL TEE	
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PART NUMBER	TUBE OD
MPF-23100151515	15 mm
MPF-23100222222	22 mm
MPF-23100282828	28 mm
MPF-23100353535	35 mm
MPF-23100424242	42 mm
MPF-23100545454	54 mm





REDUCING TEE

PART NUMBER	TUBE OD	TUBE OD	TUBE OD
MPF-23115221515	22 mm	15 mm	15 mm
MPF-23115222215	22 mm	22 mm	15 mm
MPF-23115282222	28 mm	22 mm	22 mm
MPF-23115282822	28 mm	28 mm	22 mm

42 mm

54 mm



BSPP FEMALE



	5510
	5510

PART NUMBER	TUBE OD	THREAD	TUBE OD
MPF-23120151215	15 mm	1/2" BSPP	15 mm
MPF-23120221222	22 mm	1/2" BSPP	22 mm
MPF-23120223422	22 mm	3/4" BSPP	22 mm
MPF-23120281228	28 mm	1/2" BSPP	28 mm
MPF-23120283428	28 mm	3/4" BSPP	28 mm
MPF-23120351235	35 mm	1/2" BSPP	35 mm
MPF-23120353435	35 mm	3/4" BSPP	35 mm
MPF-23120421242	42 mm	1/2" BSPP	42 mm
MPF-23120423442	42 mm	3/4" BSPP	42 mm
MPF-23120541254	54 mm	1/2" BSPP	54 mm
MPF-23120543454	54 mm	3/4" BSPP	54 mm





PIPE

GALVANISED IN	SIDE & OUT		5510
PART NUMBER	TUBE OD	LENGTH	
MPF-239801512	15 mm	6 m	
MPF-239802215	22 mm	6 m	
MPF-239802815	28 mm	6 m	
MPF-239803515	35 mm	6 m	
MPF-239804215	42 mm	6 m	
MPF-239805415	54 mm	6 m	







DEDUCINO

REDUCING TEE				5510
PART NUMBER	TUBE OD	TUBE OD	TUBE OD	
MPF-23110152215	15 mm	22 mm	15 mm	
MPF-23110221522	22 mm	15 mm	22 mm	
MPF-23110222822	22 mm	28 mm	22 mm	
MPF-23110281528	28 mm	15 mm	28 mm	
MPF-23110282228	28 mm	22 mm	28 mm	
MPF-23110351535	35 mm	15 mm	35 mm	
MPF-23110352235	35 mm	22 mm	35 mm	
MPF-23110352835	35 mm	28 mm	35 mm	
MPF-23110422242	42 mm	22 mm	42 mm	
MPF-23110422842	42 mm	28 mm	42 mm	
MPF-23110423542	42 mm	35 mm	42 mm	
MPF-23110542254	54 mm	22 mm	54 mm	
MPF-23110542854	54 mm	28 mm	54 mm	
MPF-23110543554	54 mm	35 mm	54 mm	
MPF-23110544254	54 mm	42 mm	54 mm	



PARTIAL CROSSOVER

PART NUMBER	TUBE OD	
MPF-233601515	15 mm	
MPF-233602222	22 mm	
MPF-233602828	28 mm	





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	3310
TUBE OD	
15 mm	
22 mm	
28 mm	
35 mm	
42 mm	
54 mm	
	15 mm 22 mm 28 mm 35 mm 42 mm



PARKAIR® Copper **Press Fittings**

- Drinking water (fully WRAS approved)
 Purified water
 Heating
 Cooling water (chilled water)
 Boosted cold water
 Plant rooms
 Steam condensate
 Flammable gases classed and according to DVGW G 260 (HNBR Gas Approved yellow seals)
 Compressed air, argon, nitrogen, carbon dioxide

Materials

CW024A according to EN 1254

Casting components (threaded fittings) material no.: CC499K according to

Pressure and Temperature Ratings

When used alongside fittings with EPDM seals for applications other than compressed air:

15 - 108 mm: (PN16) 16 bar -30°C to +120°C

When used alongside fittings with HNBR seals for applications involving flammable gasses

15 - 108 mm: (PN5) 5 bar -20°C to +70°C

When used alongside fittings with EPDM seals for compressed air: 15 - 108 mm: (PN16) 16 bar -30°C to +120°C

O-ring Colour Code

Black EPDM – ethylene, propylene, diene, monomer rubber.

Green FKM - fluorocarbon.

Yellow HNBR - hydrogenated nitrile, butadiene rubber.













STRAIGHT COUPLING

PART NUMBER MPF-680001515 MPF-680002222 MPF-680002828 MPF-680003535 MPF-680004242

MPF-680005454



	5510
TUBE OD	
15 mm	
22 mm	
28 mm	
35 mm	
42 mm	



STRAIGHT REDUCER COUPLING



PART NUMBER	TUBE OD	TUBE OD
MPF-684302215	22 mm	15 mm
MPF-684302815	28 mm	15 mm
MPF-684302822	28 mm	22 mm
MPF-684303522	35 mm	22 mm
MPF-684303528	35 mm	28 mm
MPF-684304222	42 mm	22 mm
MPF-684304228	42 mm	28 mm
MPF-684304235	42 mm	35 mm
MPF-684305435	54 mm	35 mm
MPF-684305442	54 mm	42 mm



STRAIGHT ADAPTOR **BSPT MALE**



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		5510

STRAIGHT ADAPTOR



5510

PART NUMBER	TUBE OD	THREAD
MPF-6801015012	15 mm	1/2" BSPT
MPF-6801015034	15 mm	3/4" BSPT
MPF-6801022012	22 mm	1/2" BSPT
MPF-6801022034	22 mm	3/4" BSPT
MPF-68010220100	22 mm	1" BSPT
MPF-6801028034	28 mm	3/4" BSPT
MPF-6801028100	28 mm	1" BSPT
MPF-6801035114	35 mm	1 1/4" BSPT
MPF-6801042112	42 mm	1 1/2" BSPT
MPF-6801054200	54 mm	2" BSPT

54 mm

BSPP FEMALE		
PART NUMBER	TUBE OD	THREAD
MPF-6802015012	15 mm	1/2" BSPP
MPF-6802015034	15 mm	3/4" BSPP
MPF-6802022012	22 mm	1/2" BSPP
MPF-6802022034	22 mm	3/4" BSPP
MPF-6802022100	22 mm	1" BSPP
MPF-6802028034	28 mm	3/4" BSPP
MPF-6802028100	28 mm	1" BSPP
MPF-6802035114	35 mm	1 1/4" BSPP
MPF-6802042112	42 mm	1 1/2" BSPP
MPF-6802054200	54 mm	2" BSPP







PART NUMBER	TUBE OD	TUBE OD
MPF-680302215	22 mm	15 mm
MPF-680302822	28 mm	22 mm





SLIP COUPLING		5510
PART NUMBER	TUBE OD	
MPF-680401515	15 mm	
MPF-680402222	22 mm	
MPF-680402828	28 mm	
MPF-680403535	35 mm	
MPF-680404242	42 mm	
MPF-680405454	54 mm	



PART NUMBER	TUBE OD	
MPF-6841015	15 mm	
MPF-6841022	22 mm	
MPF-6841028	28 mm	
MPF-6841035	35 mm	
MPF-6841042	42 mm	
MPF-6841054	54 mm	







BSPP	FEMALE	

PART NUMBER	TUBE OD	THREAD	
MPF-6846015012	15 mm	1/2" BSPP	
MPF-6846022034	22 mm	3/4" BSPP	

PARKAIR®



New

90° BEND





New

Ø 90° BEND

5510

PART NUMBER	TUBE OD
MPF-682001515	15 mm
MPF-682002222	22 mm
MPF-682002828	28 mm
MPF-682003535	35 mm
MPF-682004242	42 mm
MPF-682005454	54 mm

PART NUMBER	TUBE OD
MPF-682101515	15 mm
MPF-682102222	22 mm
MPF-682102828	28 mm
MPF-682103535	35 mm
MPF-682104242	42 mm
MPF-682105454	54 mm



New

45° BEND

PART NUMBER	TUBE OD
MPF-682301515	15 mm
MPF-682302222	22 mm
MPF-682302828	28 mm
MPF-682303535	35 mm
MPF-682304242	42 mm
MPF-682305454	54 mm



Ø 45° BEND

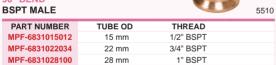


5510

PART NUMBER	TUBE OD	
MPF-682401515	15 mm	
MPF-682402222	22 mm	
MPF-682402828	28 mm	
MPF-682403535	35 mm	
MPF-682404242	42 mm	
MPF-682405454	54 mm	



90° BEND





90° BEND **BSPP FEMALE**



PART NUMBER	TUBE OD	THREAD
MPF-6832015012	15 mm	1/2" BSPP
MPF-6832022034	22 mm	3/4" BSPP
MPF-6832028100	28 mm	1" BSPP



EQUAL TEE COUPLING





REDUCING TEE COUPLING



PART NUMBER	TUBE OD	TUBE OD	TUBE OD	
MPF-6811221515	22 mm	15 mm	15 mm	
MPF-6811222215	22 mm	22 mm	15 mm	
MPF-6811282222	28 mm	22 mm	22 mm	
MPF-6811282822	28 mm	28 mm	22 mm	





TEE COUPLING **BSPP FEMALE**



PART NUMBER	TUBE OD	THREAD	TUBE OD
MPF-68120151215	15 mm	1/2" BSPP	15 mm
MPF-68120221222	22 mm	1/2" BSPP	22 mm
MPF-68120223422	22 mm	3/4" BSPP	22 mm
MPF-68120281228	28 mm	1/2" BSPP	28 mm
MPF-68120283428	28 mm	3/4" BSPP	28 mm
MPF-68120351235	35 mm	1/2" BSPP	35 mm
MPF-68120421242	42 mm	1/2" BSPP	42 mm
MPF-68120541254	54 mm	1/2" BSPP	54 mm



REDUCING TEE COUPLING



PART NUMBER	TUBE OD	TUBE OD	TUBE OD
MPF-68110221522	22 mm	15 mm	22 mm
MPF-68110281528	28 mm	15 mm	28 mm
MPF-68110282228	28 mm	22 mm	28 mm
MPF-68110351535	35 mm	15 mm	35 mm
MPF-68110352235	35 mm	22 mm	35 mm
MPF-68110352835	35 mm	28 mm	35 mm
MPF-68110421542	42 mm	15 mm	42 mm
MPF-68110422242	42 mm	22 mm	42 mm
MPF-68110422842	42 mm	28 mm	42 mm
MPF-68110423542	42 mm	35 mm	42 mm
MPF-68110542254	54 mm	22 mm	54 mm
MPF-68110542854	54 mm	28 mm	54 mm
MPF-68110543554	54 mm	35 mm	54 mm
MPF-68110544254	54 mm	42 mm	54 mm



COPPER UNION

BSPT MALE



PART NUMBER	TUBE OD	THREAD
MPF-6808015012	15 mm	1/2" BSPT
MPF-6808022034	22 mm	3/4" BSPT
MPF-6808028100	28 mm	1" BSPT
MPF-6808035114	35 mm	1 1/4" BSPT
MPF-6808042112	42 mm	1 1/2" BSPT
MPF-6808054200	54 mm	2" BSPT



COPPER UNION



BSPP FEMALE

PART NUMBER	TUBE OD	THREAD
MPF-6809015012	15 mm	1/2" BSPP
MPF-6809022034	22 mm	3/4" BSPP
MPF-6809028100	28 mm	1" BSPP
MPF-6809035114	35 mm	1 1/4" BSPP
MPF-6809042112	42 mm	1 1/2" BSPP
MPF-6809054200	54 mm	2" BSPP



COPPER UNION



PART NUMBER	TUBE OD
MPF-6809115012	15 mm
MPF-6809122034	22 mm
MPF-6809128100	28 mm
MPF-6809135114	35 mm
MPF-6809142112	42 mm
MPF-6809154200	54 mm



TAP CONNECTOR



5510

BSPP FEMALE			5510
PART NUMBER	TUBE OD	THREAD	
MPF-6807015012	15 mm	1/2" BSPP	
MPF-6807015034	15 mm	3/4" BSPP	
MPF-6807022034	22 mm	3/4" BSPP	
MPF-6807022100	22 mm	1" BSPP	
MPF-6807028114	28 mm	1 1/4" BSPP	
MPF-6807035112	35 mm	1 1/2" BSPP	



WALLPLATE BSPP FEMALE

BSPP FEMALE			5510
PART NUMBER	TUBE OD	THREAD	
MPF-6834015012	15 mm	1/2" BSPP	



John Guest Speedfit - Plumbing & Heating **Systems**

The World-Leading Plastic Push-Fit Plumbing and Heating

JG Speedfit offers a wide range of fittings, pipes, tap connectors, and service valves to help you complete your installation quickly and effortlessly. With its perfect push-fit and multi-seal technology blend, Speedfit creates a strong and reliable connection that is easy to install and dismantle without using tools. These fittings are compatible with copper and plastic pipes and have a 50-year guarantee. Furthermore, we provide a variety of flexible plastic pipes in both coils and straight lengths, making it easier to install in less accessible areas with reduced fittings. Installing and servicing fixtures and appliances is simple with push-fit tap connectors and service valves.

Features

- Instant push-fit connection and flexible pipe
 Collet with stainless steel teeth firmly grips the pipe
 Dual O-rings give a permanent leakproof seal
 Twist and lock increases the O-ring seal a unique feature of JG

Benefits

- High performance and durable solution
- Install, demount and refit in seconds without tools
- · Safe, flame-free installation, with no hot works
- Less labour-intensive, especially in tight spaces Fewer joints, fewer leaks, fewer callbacks

Warranty and Applicable

• Safer, cooler surface temperature







Our core range of fittings and pipes now includes these products, which can be viewed online.

Specifications

Standards

WORKING TEMPERATURES & PRESSURES							
Application	Usual Working Temperature	Max. Working Temperature		Max. Working Pressure			
Cold water (indirect & direct main)	20°C	20°C		12 bar			
Central heating	82°C	105°C, short term Malfunction at 114°C		3 bar			
Hot water (including unvented cylinders)	65°C	95°C		6 bar			
MAXIMUM TORQUE	MAXIMUM TORQUE (BSP & BSPT)						
Threads	Size		Maxii	mum Torque			
Plastic	1/2"	,		3 Nm			
FidSlic	3/4"	4 Nm		4 Nm			
D	1/2"		4 Nm				
Brass	3/4"		5 Nm				











SPEEDFIT - PLUMBING & HEATING SYSTEM SUITABLE FOR CENTRAL HEATING SYSTEMS



TWIST & LOCK FITTINGS - Look for this symbol

- Grip & seal cartridge with stainless steel teeth & main O-ring seal
- Twist & lock mechanism secures fitting & adds compression
- Compatible with hot & cold water & central heating systems, unless stated otherwise
- Suitable for use with plastic or copper pipe





TUBE OD
10 mm
15 mm
22 mm
28 mm

Safely & securely connects two pipes of equal sizes





REDUC	ING ST	ΓRAIGHT	COUPL	.ER

PART NUMBER	TUBE OD	TUBE OD
JGPEM201510	15 mm	10 mm
JGPEM202215	22 mm	15 mm

Safely & securely connects two unequal metric pipe sizes



Fine a	
EQUAL	ELB

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PART NUMBER	TUBE OD	
JGPEM0310W	10 mm	
JGPEM0315W	15 mm	
JGPEM0322W	22 mm	
JGPEM0328W	28 mm	

Fast & reliably connects equal pipe sizes to form a 90° pipe bend



STEM ELBOW

PART NUMBER	TUBE OD	STEM OD
JGPEM221010	10 mm	10 mm
JGPEM221515	15 mm	15 mm
JGPEM222222	22 mm	22 mm

Provides a swivel type connection Note: A collet cover cannot be used on a Speedfit end assembled with the stem of a 22 mm stem elbow





		-
PART NUMBER	TUBE OD	1
JGPEM0210W	10 mm	
JGPEM0215W	15 mm	
JGPEM0222W	22 mm	
JGPEM0228W	28 mm	
JGPEM0210W JGPEM0215W JGPEM0222W	10 mm 15 mm 22 mm	

Safely & securely connects three pipes of equal size



REDUCING TEE



PART NUMBER	TUBE OD	TUBE OD	TUBE OD
JGPEM3015BW	15 mm	10 mm	10 mm
JGPEM3015AW	15 mm	15 mm	10 mm
JGPEM3022CW	15 mm	15 mm	22 mm
JGPEM3022BW	22 mm	15 mm	15 mm
JGPEM3022DW	22 mm	15 mm	22 mm
JGPEM302210	22 mm	22 mm	10 mm
JGPEM3022AW	22 mm	22 mm	15 mm
JGPEM3028BW	28 mm	22 mm	22 mm
JGPEM3028AW	28 mm	28 mm	22 mm
JGPEM3028DW	28 mm	22 mm	28 mm

Safely & securely connects three pipes of unequal size





NUMBER	TUBE OD	TUBE OD	STEM OD
	00	0.0	10

PART NUMBER	TUBE OD	TUBE OD	STEM OD
JGPEM532210	22 mm	22 mm	10 mm
JGPEM532215	22 mm	22 mm	15 mm

Safely & securely connects Speedfit fittings directly onto a tee to create a swivel ended connection



BENT TAP CONNECTOR

BSPP FEMALE

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	2140

PART NUMBER	TUBE OD	THREAD	
JGPEMBTC154	15 mm	1/2" BSPP	

With brass swivel nut & sealing washer







JGPEMSTC154 15 mm 1/2" BSPP	PART NUMBER	TUBE OD	THREAD	
IODELIOTOLEO AS	GPEMSTC154	15 mm	1/2" BSPP	
JGPEMS1C156 15 mm 3/4" BSPP	IGPEMSTC156	15 mm	3/4" BSPP	

With brass swivel nut & sealing washer Simply connects pipework to a tap without tools (hand-tighten to tap)





PART NUMBER	TUBE OD	STEM OD
JGPEM061510	15 mm	10 mm
JGPEM062215	22 mm	15 mm
JGPEM062815	28 mm	15 mm
JGPEM062822	28 mm	22 mm

Fast & securely connects two Speedfit fittings to reduce a line size



STANDARD FITTINGS - Look for this symbol

- Grip & seal cartridge with stainless steel teeth & main O-ring seal
- Compatible with hot & cold water & central heating systems, unless stated otherwise
- · Suitable for use with plastic or copper pipe





TAP CONNECTOR

BSPP FEMALE



PART NUMBER	TUBE OD	THREAD
JGPSE3210W	10 mm	1/2" BSPP
JGPSE3201W	15 mm	1/2" BSPP
JGPSE3203W	15 mm	3/4" BSPP
JGPSE3202W	22 mm	3/4" BSPP

Requires hand tightening only

Note: Plastic threads are not as strong as metal threads





2140

PART NUMBER	TUBE OD	
JGPSE4610W	10 mm	
JGPSE4615W	15 mm	
JGPSE4622W	22 mm	

Safely & easily caps off pipework for a temporary or permanent installation. Suitable for central heating systems



PIPE INSERT

FOR COMPRESSION FITTINGS

PART NUMBER	TUBE OD
JGTSM10N	10 mm
JGSTM15N	15 mm
JGSTM22N	22 mm
JGSTM28N	28 mm

To be used when connecting Speedfit pipe to a compression fitting or fitting from another manufacturer.

Suitable for hot & cold water & central heating systems.





TANK CONNECTOR

PART NUMBER	TUBE OD	
JGCM0715S	15 mm	
JGCM0722S	22 mm	
JGCM0728S	28 mm	

Suitable for cold water tanks only

Maximum wall thickness of tank 4 mm. Requires hand tightening only

PIPE INSERT SUPERSEAL



2140

PART NUMBER	TUBE OD	
JGSTS10	10 mm	
JGSTS15	15 mm	
JGSTS22	22 mm	
JGSTS28	28 mm	

Only to be used with Speedfit pipe & Speedfit fittings together, to give enhanced sealing. Creates a rigid connection & enhanced double seal when fitting a Speedfit pipe to a Speedfit fitting

Suitable for hot & cold water & central heating systems





2140

PART NUMBER	TUBE OD	
JGPL10	10 mm	
JGPL15	15 mm	
JGPL22	22 mm	
JGPL28	28 mm	

Safely plug a connection port on a Speedfit fitting, when not required. Suitable for central heating systems



PE-COPPER CONNECTOR

PART NUMBER	TUBE OD	TUBE OD
JGJG601B	20 mm	15 mm
JGJG603B	25 mm	15 mm
JGJG602B	25 mm	22 mm

Used to connect PE pipe to copper or Speedfit plumbing pipe. Must not be buried directly into ground, soil, concrete or other substrates.

Safely & securely connects MDPE to copper or Speedfit pipe (inserts required).

ACETAL FITTINGS FOR DRINKS & OTHER POTABLE WATER

ACETAL FITTINGS

CM range of metric size fittings are manufactured in acetal. With a food grade EPDM O-ring, they have been developed for the water industry but are equally suitable for other potable liquids. They are also recommended for intermittent hot water applications. The CM Range is NOT suitable for compressed air & vacuum applications.



ADAPTOR BSPP MALE



2140

PART NUMBER	TUBE OD	THREAD
JGCM011514S	15 mm	1/2" BSPP
JGCM012216S	22 mm	3/4" BSPP





2110

JGCM321014E 10 mm 1/2" BSPP	PART NUMBER	TUBE OD	THREAD	
	JGCM321014E	10 mm	1/2" BSPP	



SUITABLE FOR CENTRAL HEATING SYSTEMS

STANDARD FITTINGS - Look for this symbol

- Grip & seal cartridge with stainless steel teeth & main O-ring seal
- Compatible with hot & cold water & central heating systems, unless stated otherwise
- · Suitable for use with plastic or copper pipe



2140

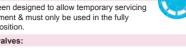
1/4 TURN VALVES - Look for this symbol

These valves have been designed to allow temporary servicing of downstream equipment & must only be used in the fully open or fully closed position.



DO NOT use these valves:

- · In a partially open position to control flow
- To provide a permanent termination
- Without tubing assembled or plugged (or threaded connections sealed)
- · As a tap or 'faucet'







BODY & HEAD DZR BRASS

PART NUMBER	TUBE OD
JG15BSC	15 mm

Not suitable for potable water Durable brass bodied screw-down mains stop valve





DZR BRASS



ART NUMBER	TUBE OD
IG15BDC	15 mm

Speedfit drain cocks cannot be used where collet covers are fitted. They can be used with a standard fitting fitted with a collet clip. Stem ended drain off valve provides an ideal drain down point.



BRASS SERVICE	VALVE		1	2140
PART NUMBER		TUBE OD		

PART NUMBER	TUBE OD
JG15HSV-BRA	15 mm

Durable brass service valve allows isolation of the appliance for maintenance









MILLIAL	COMMECTOR	
SPP FEI	MALE BRASS CHROME PLATED)

2140

2140

PART NUMBER	TUBE OD	THREAD
JG15PTSV	15 mm	1/2" BSPP
JG22PTSV	22 mm	3/4" BSPP

Chrome finished, one piece combined service valve & tap connector





SERVICE VALVE BRASS CHROME PLATED		TO TO		2140
PART NUMBER		TUBE OD		
ICANUEV		10		

PART NUMBER	TUBE OD	
JG10HSV	10 mm	
JG15HSV	15 mm	
JG22HSV	22 mm	

Chrome finished service valve allows isolation of the appliance for maintenance





BRASS CHROME PLATED

2140

PART NUMBER	TUBE OD	
JG10BV	10 mm	
JG15BV	15 mm	
JG22BV	22 mm	

Each valve has red & blue indices Chrome finished service valve with isolating handle allows isolation of the appliance for maintenance.

Do you also need?









Manifolds

Please contact your distributor for further information



SUITABLE FOR CENTRAL HEATING SYSTEMS

STANDARD FITTINGS - Look for this symbol

- Grip & seal cartridge with stainless steel teeth & main O-ring seal
- Compatible with hot & cold water & central heating systems, unless stated otherwise
- · Suitable for use with plastic or copper pipe





WASHING MACHINE / APPLIANCE TAP **BSPP MALE**



PART NUMBER	TUBE OD	THREAD
JG15APT	15 mm	3/4" BSPP

Hot & cold water only, 65°C maximum. For maximum torque figures on plastic thread, please see Technical Checklist. Quickly connects an appliance to the supply with integrated 1/4 turn shut off valve.



DOUBLE CHECK VALVE

· As a tap or 'faucet'

1/4 TURN VALVES - Look for this symbol

· In a partially open position to control flow • To provide a permanent termination

open or fully closed position.

DO NOT use these valves:

These valves have been designed to allow temporary servicing

• Without tubing assembled or plugged (or threaded connections sealed)

of downstream equipment & must only be used in the fully

2140

PART NUMBER	TUBE OD	
JG15DCV	15 mm	

Hot & cold water only, 65°C maximum Fast to connect double check valve for fluid category 3 backflow prevention







ASTIC SERVICE VALVE

PART NUMBER	TUBE OD	
JG15SV	15 mm	
JG22SV	22 mm	

Hot & cold water only, 65°C maximum Fast to connect inline service valve allows isolation of the appliance for maintenance



S

STOP VALVE		2140
PART NUMBER	TUBE OD	
IG15STV/2	15 mm	

JG22STV/2 22 mm

Hot & cold water only, 65°C maximum Quick to connect screw down mains stop valve





PART NUMBER TUBE OD JG15ESOT 15 mm

> Hot & cold water only, 65°C maximum Slimline 1/4 turn shut off valve for emergency isolation to appliances



SINGLE CHECK VALVE



PART NUMBER	TUBE OD	
JG06SCV	6 mm	
JG10SCV	10 mm	
JG12SCV	12 mm	



SINGLE CHECK VALVE

IMPERIAL





SHUT-OFF VALVE LONG HANDLE

PART NUMBER	TUBE OD
JGPISV0412S	3/8"



2120



SHUT-OFF VALVE LONG HANDLE

WITH MOUNTING CLIP

PART NUMBER	TUBE OD
JGPISV04KIT	3/8"

2140

John Guest



LEXI HOSE



FLEXI HOSE	
300 MM LENGTH	

PART NUMBER	TUBE OD	TUBE OD	
JGFLX33	15 mm	10 mm	
JGFLX17	15 mm	15 mm	
JGFLX26	22 mm	22 mm	

500 MM LENGTH

JGFLX21	15 mm	15 mm	
JGFLX27	22 mm	22 mm	

Not suitable for central heating systems Hot & cold water only, 65°C maximum



PART NUMBER	TUBE OD	THREAD
JGFLX24	15 mm	1/2" BSPP
JGFLX37**	15 mm	1/2" BSPP
JGFLX25*	22 mm	3/4" BSPP

500 MM LENGTH

JGFLX31	15 mm	1/2" BSPP	
JGFLX38	15 mm	3/4" BSPP	
JGFLX32	22 mm	3/4" BSPP	

*Full bore. Not suitable for central heating systems



PART NUMBER	TUBE OD	THREAD	
JGFLX34	10 mm	1/2" BSPP	
JGFLX35	15 mm	3/8" BSPP	
JGFLX15	15 mm	1/2" BSPP	
JGFLX16	15 mm	3/4" BSPP	
JGFLX22	22 mm	3/4" BSPP	

500 MM LENGTH

JGFLX18	15 mm	1/2" BSPP	
JGFLX20	15 mm	3/4" BSPP	
JGFLX19	22 mm	3/4" BSPP	
JGFLX23	22 mm	3/4" BSPP	

*Full bore. Not suitable for central heating systems

FEMALE THREAD FLEXI HOSE ELBOW PATTERN 300 MM LENGTH

2140 PART NUMBER TURE OD THREAD JGFLX36 1/2" BSPP 15 mm

> Not suitable for central heating systems Hot & cold water only, 65°C maximum



M12

Not suitable for central heating systems Hot & cold water only, 65°C maximum PRICE per pair

15 mm

BARRIER PIPE



SPEEDFIT BARRIER PIPE COILS

PART NUMBER	TUBE OD	LENGTH
JG10BPEX-25	10 mm	25 m
JG10BPEX-50	10 mm	50 m
JG10BPEX-10	10 mm	100 m
JG15BPEX-25	15 mm	25 m
JG15BPEX-50	15 mm	50 m
JG15BPEX-10	15 mm	100 m
JG15BPEX-12	15 mm	120 m
JG15BPEX-15	15 mm	150 m
JG22BPEX-25	22 mm	25 m
JG22BPEX-50	22 mm	50 m

Suitable for central heating systems PRICE per coil

The pipe has an inner barrier to stop the ingress of atmosphere

SPEEDFIT BARRIER PIPE

JGFLX29



Suitable for central heating systems PRICE per length

The pipe has an inner barrier to stop the ingress of atmosphere



PARKAIR® uPVC Pipe Fittings

uPVC, which stands for unplasticised polyvinyl chloride, is a widely used thermoplastic material for pipework installations. Its advantages include being lightweight, having excellent resistance to chemicals and abrasion, and being tasteless and odourless, making it great for potable water systems and most food products. Additionally, the smooth bore of uPVC pipes provides excellent flow characteristics. You can identify uPVC products by their dark grey colour.

uPVC is resistant to most acids, alkalis, salts, and solvents mixed with water. However, it is not resistant to aromatic chlorinated hydrocarbons. Connections can be made using solvent cement or BSP threaded fittings.

Manufacturing Standards

Our uPVC fittings, including elbows, equal tees, caps, and adaptors, are Kitemark certified with certificate number KM 654613. Additionally, our uPVC products are WRAS-approved. We manufacture imperial uPVC products to the following industry standards:



WRAS

Pipe – EN1452-2 Fittings – EN1452-3 / BS4346 Part 1 Threaded fittings – BS21, DIN2999, ISO7

Specifications

Unless otherwise stated, PVC pressure fittings have the following pressure ratings:

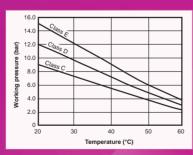
Solvent weld -3/8" to 8" = Class E/15 bar 10" = Class D/12 bar

Threaded = Class D/12 bar

* All quoted at 20°C

Pressure ratings for plastic pipework systems are typically provided for a temperature of 20°C. A fundamental principle in these systems is that increasing the temperature will reduce the pressure rating. uPVC systems should never be used for temperatures over 60°C.

Please refer to the chart below to understand the uPVC pipework systems' pressure / temperature relationship.



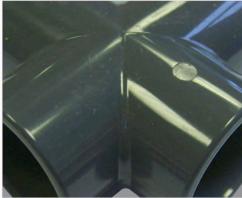
When installing pipes above the ground level, it is essential to provide sufficient support to ensure that the weight of the pipe and its contents

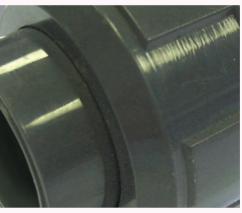
are adequately supported. Please refer to the table to the right to determine the recommended maximum support spacing for horizontal uPVC pipes carrying water.



Tube NB, Nominal bore or nominal pipe size







		SPACI	NG GIV	EN IN N	METRES	;	
NOMINAL BORE	20°C	25°C HO	30°C	35°C FAL PIP	40°C	45°C	20°C to 45°C VERTICAL PIPES
3/8"	0.75	0.67	0.60	0.50	0.40	-	0.80
1/2"	0.85	0.77	0.70	0.60	0.50	-	0.90
3/4"	0.90	0.82	0.75	0.65	0.55	0.50	1.00
1"	1.00	0.92	0.85	0.75	0.65	0.57	1.20
1 1/4"	1.10	1.05	1.00	0.90	0.80	0.70	1.40
1 1/2"	1.25	1.20	1.15	1.05	0.95	0.82	1.60
2"	1.40	1.35	1.30	1.20	1.10	0.97	1.80
2 1/2"	1.50	1.45	1.40	1.30	1.20	1.07	2.00
3"	1.65	1.60	1.55	1.45	1.35	1.20	2.20
4"	1.85	1.80	1.75	1.65	1.55	1.37	2.40
5"	2.15	2.10	2.05	1.95	1.85	1.72	2.50
6"	2.25	2.20	2.15	2.07	2.00	1.85	2.50
8"	2.50	2.45	2.40	2.32	2.25	2.12	2.50





ADAPTOR

BSPP MALE

PART NUMBER	THREAD	TUBE NB	LENGTH	
aPAD32-12	1/2" BSPP	1/2"	46.0 mm	
aPAD32-34	3/4" BSPP	3/4"	50.0 mm	
aPAD32-1	1" BSPP	1"	57.0 mm	
aPAD32-114	1 1/4" BSPP	1 1/4"	66.5 mm	
aPAD32-112	1 1/2" BSPP	1 1/2"	74.0 mm	
aPAD32-2	2" BSPP	2"	84.0 mm	
aPAD32-212	2 1/2" BSPP	2 1/2"	99.0 mm	
aPAD32-3	3" BSPP	3"	110.0 mm	
aPAD32-4	4" BSPP	4"	120 0 mm	



90° R/S BEND

PART NUMBER	TUBE NB
aPBE33-12	1/2"
aPBE33-34	3/4"
aPBE33-1	1"
aPBE33-114	1 1/4"
aPBE33-112	1 1/2"
aPBE33-2	2"
aPBE33-212	2 1/2"
aPBE33-3	3"
aPBE33-4	4"



CAPS

PART NUMBER	TUBE NB	LENGTH	
aPCA73-12	1/2"	27.0 mm	
aPCA73-34	3/4"	31.0 mm	
aPCA73-1	1"	36.0 mm	
aPCA73-114	1 1/4"	43.0 mm	
aPCA73-112	1 1/2"	49.0 mm	
aPCA73-2	2"	57.0 mm	
aPCA73-212	2 1/2"	67.0 mm	
aPCA73-3	3"	80.0 mm	
aPCA73-4	4"	95.0 mm	
aPCA73-5	5"	114.0 mm	
aPCA73-6	6"	126.0 mm	
aPCA73-8	8"	145.0 mm	



90° ELBOW

BSPP FEMALE

PART NUMBER	THREAD	TUBE NB
aPEL32-12	1/2" BSPP	1/2"
aPEL32-34	3/4" BSPP	3/4"
aPEL32-1	1" BSPP	1"
aPEL32-114	1 1/4" BSPP	1 1/4"
aPEL32-112	1 1/2" BSPP	1 1/2"
aPEL32-2	2" BSPP	2"
aPEL32-3	3" BSPP	3"

ADAPTOR

BSPP FEMALE

BOIT I LIMALL				0020
PART NUMBER	THREAD	TUBE NB	LENGTH	
aPAD42-12	1/2" BSPP	1/2"	39.0 mm	
aPAD42-34	3/4" BSPP	3/4"	43.3 mm	
aPAD42-1	1" BSPP	1"	49.1 mm	
aPAD42-114	1 1/4" BSPP	1 1/4"	57.4 mm	
aPAD42-112	1 1/2" BSPP	1 1/2"	62.4 mm	
aPAD42-2	2" BSPP	2"	73.7 mm	
aPAD42-3	3" BSPP	3"	98.3 mm	
aPAD42-4	4" BSPP	4"	115.3 mm	

CAPS

BSPP FEMALE





EQUAL CROSS

PART NUMBER	TUBE NB
aPCR33-12	1/2"
aPCR33-34	3/4"
aPCR33-1	1"
aPCR33-114	1 1/4"
aPCR33-112	1 1/2"
aPCR33-2	2"



BSPP FEMALE

DOI I I LIVIALL		3020
PART NUMBER	THREAD	
aPEL51-12	1/2" BSPP	
aPEL51-34	3/4" BSPP	
aPEL51-1	1" BSPP	
aPEL51-114	1 1/4" BSPP	
aPEL51-112	1 1/2" BSPP	
aPEL51-2	2" BSPP	
aPEL51-212	2 1/2" BSPP	
aPEL51-3	3" BSPP	
aPEL51-4	4" BSPP	

BACK NUT

BSPP FEMALE

PART NUMBER	THREAD	
aPNU91-12	1/2" BSPP	
aPNU91-34	3/4" BSPP	
aPNU91-1	1" BSPP	
aPNU91-114	1 1/4" BSPP	
aPNU91-112	1 1/2" BSPP	
aPNU91-2	2" BSPP	
aPNU91-3	3" BSPP	
aPNU91-4	4" BSPP	









uPVC PIPE FITTINGS

90° ELBOW

3820

45°	_	_	\sim 1	A /



PART NUMBER	TUBE NB	
aPEL53-12	1/2"	
aPEL53-34	3/4"	
aPEL53-1	1"	
aPEL53-114	1 1/4"	
aPEL53-112	1 1/2"	
aPEL53-2	2"	
aPEL53-212	2 1/2"	
aPEL53-3	3"	
aPEL53-4	4"	
aPEL53-5	5"	
aPEL53-6	6"	
aPEL53-8	8"	

TUBE NB

1 1/4"

1 1/2"

2"

3"

PART NUMBER	TUBE NB
aPEY53-12	1/2"
aPEY53-34	3/4"
aPEY53-1	1"
aPEY53-114	1 1/4"
aPEY53-112	1 1/2"
aPEY53-2	2"
aPEY53-212	2 1/2"
aPEY53-3	3"
aPEY53-4	4"
aPEY53-5	5"
aPEY53-6	6"
aPEY53-8	8"

FULL FACED FLANGE TABLE E

6	382
_	302

New

PART NUMBER

aPFF30-114

aPFF30-112

aPFF30-2

aPFF30-3

GALVANISED BACKING RING

NP10/16

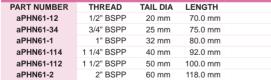


PART NUMBER	TUBE NB
aGSB31-12	1/2"
aGSB31-34	3/4"
aGSB31-1	1"
aGSB31-114	1 1/4"
aGSB31-112	1 1/2"
aGSB31-2	2"
aGSB31-212	2 1/2"
aGSB31-3	3"
aGSB31-4	4"

3820

HOSE ADAPTOR

BSPP MALE





PLUG

BSPP MALE

PART NUMBER	THREAD	
aPPL71-12	1/2" BSPP	
aPPL71-34	3/4" BSPP	
aPPL71-1	1" BSPP	
aPPL71-114	1 1/4" BSPP	
aPPL71-112	1 1/2" BSPP	
aPPL71-2	2" BSPP	
aPPL71-212	2 1/2" BSPP	
aPPL71-3	3" BSPP	
aPPL71-4	4" BSPP	

FULL FACED FLANGE PN16

3820

PART NUMBER	TUBE NB	
aPFF33-12	1/2"	
aPFF33-34	3/4"	
aPFF33-1	1"	
aPFF33-114	1 1/4"	
aPFF33-112	1 1/2"	
aPFF33-2	2"	
aPFF33-212	2 1/2"	
aPFF33-3	3"	
aPFF33-4	4"	

HOSE ADAPTOR



PART NUMBER	TUBE NB	TAIL DIA	LENGTH
aPHN63-12	1/2"	20 mm	70.0 mm
aPHN63-34	3/4"	25 mm	79.0 mm
aPHN63-1	1"	32 mm	83.0 mm
aPHN63-114	1 1/4"	40 mm	96.0 mm
aPHN63-112	1 1/2"	50 mm	108.0 mm
2PHN63-2	2"	60 mm	130 0 mm





BSPP FEMALE		-	3820
PART NUMBER	THREAD	LENGTH	
aPSO11-12	1/2" BSPP	37.0 mm	
aPSO11-34	3/4" BSPP	39.6 mm	
aPSO11-1	1" BSPP	46.2 mm	
aPSO11-114	1 1/4" BSPP	50.8 mm	
aPSO11-112	1 1/2" BSPP	50.8 mm	
aPSO11-2	2" BSPP	59.4 mm	
aPSO11-212	2 1/2" BSPP	69.4 mm	
aPSO11-3	3" BSPP	76.6 mm	
aPSO11-4	4" BSPP	89.6 mm	

HEXAGON NIPPLE

aPNI61-112

aPNI61-2

BSPP MALE



PART NUMBER	THREAD	LENGTH	
aPNI61-12	1/2" BSPP	42.0 mm	
aPNI61-34	3/4" BSPP	44.0 mm	
aPNI61-1	1" BSPP	50.0 mm	
aPNI61-114	1 1/4" BSPP	58.0 mm	

58.0 mm

66.0 mm

1 1/2" BSPP

2" BSPP







SOCKET

	SOCKET
320	BSPP FEMALE
	PART NUMBER



	382
2TH	

PART NUMBER	TUBE NB	LENGTH	
aPSO13-12	1/2"	35.0 mm	
aPSO13-34	3/4"	41.0 mm	
aPSO13-1	1"	47.0 mm	
aPSO13-114	1 1/4"	55.0 mm	
aPSO13-112	1 1/2"	65.0 mm	
aPSO13-2	2"	79.0 mm	
aPSO13-212	2 1/2"	92.0 mm	
aPSO13-3	3"	107.0 mm	
aPSO13-4	4"	128.0 mm	
aPSO13-5	5"	160.0 mm	
aPSO13-6	6"	180.0 mm	
aPSO13-8	8"	249.0 mm	

aPSO32-112 1 1/2" BSPP aPSO32-2 2" BSPP aPSO32-212 2 1/2" BSPP aPSO32-3 3" BSPP aPSO32-4 4" BSPP

aPSO32-12

aPSO32-34

aPSO32-1

aPSO32-114

THREAD

1/2" BSPP

3/4" BSPP

1 1/4" BSPP

1" BSPP

2 1/2"

3"

4"

		3820
TUBE NB	LENGTH	
1/2"	35.0 mm	
3/4"	39.3 mm	
1"	46.1 mm	
1 1/4"	52.4 mm	
1 1/2"	57.4 mm	
2"	68.7 mm	

79.2 mm

92.3 mm

108.3 mm



STUB FLANGE

PART NUMBER	TUBE NB	LENGTH	
aPST23-12	1/2"	16.0 mm	
aPST23-34	3/4"	19.0 mm	
aPST23-1	1"	22.0 mm	
aPST23-114	1 1/4"	26.0 mm	
aPST23-112	1 1/2"	31.0 mm	
aPST23-2	2"	38.0 mm	
aPST23-212	2 1/2"	44.0 mm	
aPST23-3	3"	51.0 mm	
aPST23-4	4"	61.0 mm	
aPST23-5	5"	76.0 mm	
aPST23-6	6"	86.0 mm	
aPST23-8	8"	119.0 mm	





PART NUMBER	THREAD	
aPTE41-12	1/2" BSPP	
aPTE41-34	3/4" BSPP	
aPTE41-1	1" BSPP	
aPTE41-114	1 1/4" BSPP	
aPTE41-112	1 1/2" BSPP	
aPTE41-2	2" BSPP	
aPTE41-212	2 1/2" BSPP	
aPTE41-3	3" BSPP	
aPTE41-4	4" BSPP	



EQUAL TEE

PART NUMBER	TUBE NB	
aPTE43-12	1/2"	
aPTE43-34	3/4"	
aPTE43-1	1"	
aPTE43-114	1 1/4"	
aPTE43-112	1 1/2"	
aPTE43-2	2"	
aPTE43-212	2 1/2"	
aPTE43-3	3"	
aPTE43-4	4"	
aPTE43-5	5"	
aPTE43-6	6"	
aPTE43-8	8"	

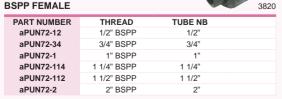
45° TEE



PART NUMBER	TUBE NB
aPTY43-12	1/2"
aPTY43-34	3/4"
aPTY43-1	1"
aPTY43-114	1 1/4"
aPTY43-112	1 1/2"
aPTY43-2	2"

SOCKET UNION

BSPP FEMALE



SOCKET UNION

RSPP FFMALE



DOFF FEMALE		-	3020
PART NUMBER	THREAD		
aPUN81-12	1/2" BSPP		
aPUN81-34	3/4" BSPP		
aPUN81-1	1" BSPP		
aPUN81-114	1 1/4" BSPP		
aPUN81-112	1 1/2" BSPP		
aPUN81-2	2" BSPP		





SOCKET UNION

PART NUMBER	TUBE NB	TUBE NB	
aPUN83-12	1/2"	1/2"	
aPUN83-34	3/4"	3/4"	
aPUN83-1	1"	1"	
aPUN83-114	1 1/4"	1 1/4"	
aPUN83-112	1 1/2"	1 1/2"	
aPUN83-2	2"	2"	
aPUN83-212	2 1/2"	2 1/2"	
aPUN83-3	3"	3"	
aPUN83-4	4"	4"	



REDUCING BUSH

BSPP FEMALE

PART NUMBER	TUBE NB	THREAD	
aPRB303412	3/4"	1/2" BSPP	
aPRB30134	1"	3/4" BSPP	
aPRB301141	1 1/4"	1" BSPP	
aPRB301214	1 1/2"	1 1/4" BSPP	
aPRB302112	2"	1 1/2" BSPP	



REDUCING BUSH

PART NUMBER	TUBE NB	TUBE NB	
aPRB933412	3/4"	1/2"	
aPRB93112	1"	1/2"	
aPRB93134	1"	3/4"	
aPRB931412	1 1/4"	1/2"	
aPRB931434	1 1/4"	3/4"	
aPRB931141	1 1/4"	1"	
aPRB931234	1 1/2"	3/4"	
aPRB931121	1 1/2"	1"	
aPRB931214	1 1/2"	1 1/4"	
aPRB9321	2"	1"	
aPRB932114	2"	1 1/4"	
aPRB932112	2"	1 1/2"	
aPRB932212	2 1/2"	1 1/2"	
aPRB932122	2 1/2"	2"	
aPRB933112	3"	1 1/2"	
aPRB9332	3"	2"	
aPRB933212	3"	2 1/2"	
aPRB9342	4"	2"	
aPRB934212	4"	2 1/2"	
aPRB9343	4"	3"	
aPRB9353	5"	3"	
aPRB9354	5"	4"	
aPRB9364	6"	4"	
aPRB9386	8"	6"	

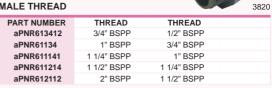


REDUCING SOCKET

PART NUMBER	TUBE NB	TUBE NB
aPRS133412	3/4"	1/2"
aPRS13134	1"	3/4"
aPRS131141	1 1/4"	1"
aPRS131214	1 1/2"	1 1/4"
aPRS132112	2"	1 1/2"
aPRS132122	2 1/2"	2"
aPRS133212	3"	2 1/2"
aPRS1343	4"	3"

REDUCING NIPPLE

MALE THREAD





BSPP MALE / BSPP FEMALE

PART NUMBER	THREAD A	THREAD B	
aPRB913412	3/4" BSPP	1/2" BSPP	
aPRB91134	1" BSPP	3/4" BSPP	
aPRB911141	1 1/4" BSPP	1" BSPP	
aPRB911214	1 1/2" BSPP	1 1/4" BSPP	
aPRB912112	2" BSPP	1 1/2" BSPP	

REDUCING BUSH

LONG PATTERN RSDD MALE / RSDD FEMALE

DOFF WALE / DO	FF FEWALE		3820
PART NUMBER	THREAD A	THREAD B	
aPRE611238	1/2" BSPP	3/8" BSPP	
aPRE61112	1" BSPP	1/2" BSPP	
aPRE611434	1 1/4" BSPP	3/4" BSPP	
aPRE611121	1 1/2" BSPP	1" BSPP	
aPRE6121	2" BSPP	1" BSPP	
aPRE6132	3" BSPP	2" BSPP	
aPRE6143	4" BSPP	3" BSPP	

REDUCING TEE

BSPP FEMALE

PART NUMBER	THREAD	THREAD
aPTR43-212	2" BSPP	1/2" BSPP
aPTR43-32	3" BSPP	2" BSPP
aPTR43-42	4" BSPP	2" BSPP



REDUCING SOCKET

·- ·		3020
TUBE NB	TUBE NB	
1/2"	20 mm	
3/4"	25 mm	
1"	32 mm	
1 1/4"	40 mm	
1 1/2"	50 mm	
2"	63 mm	
3"	90 mm	
4"	110 mm	
	TUBE NB 1/2" 3/4" 1" 1 1/4" 1 1/2" 2" 3"	TUBE NB 1/2" 20 mm 3/4" 25 mm 1" 32 mm 1 1/4" 40 mm 1 1/2" 50 mm 2" 63 mm 3" 90 mm

830



PARKAIR® ABS **Pipe Fittings**

ABS, which stands for acrylonitrile butadiene styrene, is a highly durable thermoplastic used in various industries, including food and beverage production, sewerage, and water treatments. This type of pipework system is known for its exceptional impact and chemical resistance, making it a popular choice for many applications.

ABS is also non-toxic, meeting the toxicological requirements of the British Plastic Federation, British Biological Research Association Code of Practice for Food Usage 45/5, and EEC requirements for plastic materials in contact with foodstuffs. The system is lightweight, sturdy, and easy to install using solvent cement. ABS products are identifiable by their light grey colour.

While ABS is resistant to a wide range of diluted inorganic acids, organic acids, salts, animal fats, and oils, it is not impervious to organic solvents, alcohol, petrol, acetic acid, or vegetable oils.

Manufacturing Standards

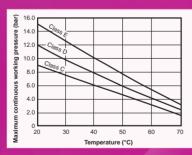
Primeline pipe – BS5391 Part 1 Fittings – BS5392 Part 1

Threaded fittings - BS21, DIN2999, ISO7

Specifications

Unless otherwise stated, ABS pressure fittings have the following pressure ratings: * All quoted at 20°C Solvent weld – 1/2" to 8" = Class E/15 bar 10" = Class D/12 bar

Pressure ratings for plastic pipework systems are quoted at a standard temperature of 20°C. If the temperature increases, the pressure rating must decrease accordingly. It is crucial to avoid using ABS systems for temperatures exceeding 70°C. Refer to the chart below to understand the relationship between pressure and temperature in ABS pipework systems.



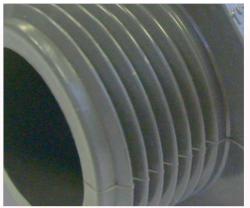
In above-ground installations, supporting ABS pipes and their contents is essential. The recommended maximum spacing for ABS pipes depends on the following operating conditions:

- 1. Fluid density of not more than 1g/cm3
- 2. PN15 pipe
- 3. Horizontal pipe runs

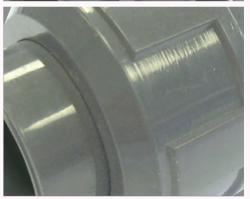




Tube NB. Nominal bore or nominal pipe size







SPAC	SPACING GIVEN IN METRES			DIMENSIO	NS IN MM
NOMINAL BORE		50°C ORK SUI		NOMINAL BORE	MEAN OD
3/8"	8.0	0.5	0.4	-	-
1/2"	0.9	0.6	0.5	1/2"	21.4
3/4"	1.0	0.7	0.6	3/4"	26.7
1"	1.1	8.0	0.7	1"	33.6
1 1/4"	1.2	0.9	0.7	1 1/4"	42.2
1 1/2"	1.3	1.0	0.7	1 1/2"	48.3
2"	1.4	1.1	0.8	2"	60.3
2 1/2"	1.5	1.2	0.8	2 1/2"	75.2
3"	1.6	1.2	0.9	3"	88.9
4"	1.8	1.3	1.0	4"	114.3
5"	2.0	1.5	1.1	5"	140.2
6"	2.1	1.6	1.2	6"	168.3
8"	2.3	1.8	1.5	8"	219.1
For vertice	cal pipe ru	ıns, spaci	ng should	be increased	l by 50%.





ADAPTOR

BSPP MALE

PART NUMBER	THREAD	TUBE NB	LENGTH
aAAD32-12	1/2" BSPP	1/2"	46.0 mm
aAAD32-34	3/4" BSPP	3/4"	50.0 mm
aAAD32-1	1" BSPP	1"	57.0 mm
aAAD32-114	1 1/4" BSPP	1 1/4"	66.5 mm
aAAD32-112	1 1/2" BSPP	1 1/2"	74.0 mm
aAAD32-2	2" BSPP	2"	84.0 mm
aAAD32-3	3" BSPP	3"	110.0 mm
aAAD32-4	4" BSPP	4"	120.0 mm

ADAPTOR BSPP FEMALE



3825

PART NUMBER	THREAD	TUBE NB	LENGTH	
aAAD42-12	1/2" BSPP	1/2"	39.0 mm	
aAAD42-34	3/4" BSPP	3/4"	43.3 mm	
aAAD42-1	1" BSPP	1"	49.1 mm	
aAAD42-114	1 1/4" BSPP	1 1/4"	57.4 mm	
aAAD42-112	1 1/2" BSPP	1 1/2"	62.4 mm	
aAAD42-2	2" BSPP	2"	73.7 mm	
aAAD42-3	3" BSPP	3"	98.3 mm	
aAAD42-4	4" BSPP	4"	115.3 mm	



90° R/S BEND

DADT MUMBER	TUDE ND
PART NUMBER	TUBE NB
aABE33-12	1/2"
aABE33-34	3/4"
aABE33-1	1"
aABE33-114	1 1/4"
aABE33-112	1 1/2"
aABE33-2	2"
aABE33-212	2 1/2"
aABE33-3	3"
aABE33-4	4"

CAPS



PART NUMBER	TUBE NB	LENGTH
aACA73-12	1/2"	27.0 mm
aACA73-34	3/4"	31.0 mm
aACA73-1	1"	36.0 mm
aACA73-114	1 1/4"	43.0 mm
aACA73-112	1 1/2"	49.0 mm
aACA73-2	2"	57.0 mm
aACA73-212	2 1/2"	67.0 mm
aACA73-3	3"	80.0 mm
aACA73-4	4"	95.0 mm
aACA73-5	5"	114.0 mm

6"

1 1/4" BSPP 1 1/2" BSPP

2" BSPP



EQUAL CROSS

PART NUMBER	TUBE NB
aACR33-12	1/2"
aACR33-34	3/4"
aACR33-1	1"
aACR33-114	1 1/4"
aACR33-112	1 1/2"
aACR33-2	2"

90° ELBOW **BSPP FEMALE**

PART NUMBER

aAEL32-12

aAEL32-34

aAEL32-1

aAEL32-114

aAEL32-112

aAEL32-2

aACA73-6



TUBE NB THREAD 1/2" BSPP 1/2" 3/4" BSPP 3/4" 1" BSPP 1"

1 1/4"

1 1/2"

126.0 mm





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J	020

90° ELBOW		3825
PART NUMBER	TUBE NB	
aAEL53-12	1/2"	
aAEL53-34	3/4"	
aAEL53-1	1"	
aAEL53-114	1 1/4"	
aAEL53-112	1 1/2"	
aAEL53-2	2"	
aAEL53-212	2 1/2"	
aAEL53-3	3"	
aAEL53-4	4"	
aAEL53-5	5"	
aAEL53-6	6"	
aAEL53-8	8"	

45° ELBOW

o LLBo		0020
PART NUMBER	TUBE NB	
aAEY53-12	1/2"	
aAEY53-34	3/4"	
aAEY53-1	1"	
aAEY53-114	1 1/4"	
aAEY53-112	1 1/2"	
aAEY53-2	2"	
aAEY53-212	2 1/2"	
aAEY53-3	3"	
aAEY53-4	4"	
aAEY53-5	5"	
aAEY53-6	6"	





FULL FACED FLANGE TABLE E

PART NUMBER

aAFF30-114

aAFF30-112

aAFF30-2

		3825

FULL FACED FLANGE PN16



TUBE NB
1/2"
3/4"
1"
1 1/4"
1 1/2"
2"
2 1/2"
3"
4"



SOCKET

38

BSPP FEMALE

aASO32-3

aASO32-4



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PART NUMBER	TUBE NB	LENGTH	
aASO13-12	1/2"	35.0 mm	
aASO13-34	3/4"	41.0 mm	
aASO13-1	1"	47.0 mm	
aASO13-114	1 1/4"	55.0 mm	
aASO13-112	1 1/2"	65.0 mm	
aASO13-2	2"	79.0 mm	
aASO13-212	2 1/2"	92.0 mm	
aASO13-3	3"	107.0 mm	
aASO13-4	4"	128.0 mm	
aASO13-5	5"	160.0 mm	
aASO13-6	6"	180.0 mm	
aASO13-8	8"	249.0 mm	

TUBE NB

1 1/4"

1 1/2"

2"

3825

SOCKET

PART NUMBER	THREAD	TUBE NB	LENGTH	
aASO32-12	1/2" BSPP	1/2"	35.0 mm	
aASO32-34	3/4" BSPP	3/4"	39.3 mm	
aASO32-1	1" BSPP	1"	46.1 mm	
aASO32-114	1 1/4" BSPP	1 1/4"	52.4 mm	
aASO32-112	1 1/2" BSPP	1 1/2"	57.4 mm	
aASO32-2	2" BSPP	2"	68.7 mm	
aASO32-212	2 1/2" BSPP	2 1/2"	79.2 mm	

3"

4"

3" BSPP

4" BSPP



92.3 mm

108.3 mm

STUB FLANGE

PART NUMBER	TUBE NB	LENGTH	
aAST23-12	1/2"	16.0 mm	
aAST23-34	3/4"	19.0 mm	
aAST23-1	1"	22.0 mm	
aAST23-114	1 1/4"	26.0 mm	
aAST23-112	1 1/2"	31.0 mm	
aAST23-2	2"	38.0 mm	
aAST23-212	2 1/2"	44.0 mm	
aAST23-3	3"	51.0 mm	
aAST23-4	4"	61.0 mm	
aAST23-5	5"	76.0 mm	
aAST23-6	6"	86.0 mm	
aAST23-8	8"	119.0 mm	

EQUAL TEE

QUAL ILL		3023
PART NUMBER	TUBE NB	
aATE43-12	1/2"	
aATE43-34	3/4"	
aATE43-1	1"	
aATE43-114	1 1/4"	
aATE43-112	1 1/2"	
aATE43-2	2"	
aATE43-212	2 1/2"	
aATE43-3	3"	
aATE43-4	4"	
aATE43-5	5"	
aATE43-6	6"	



45° TEE

PART NUMBER	TUBE NB
aATY43-12	1/2"
aATY43-34	3/4"
aATY43-1	1"
aATY43-114	1 1/4"
aATY43-112	1 1/2"
aATY43-2	2"

SOCKET UNION

aATE43-8



PART NUMBER	TUBE NB
aAUN83-12	1/2"
aAUN83-34	3/4"
aAUN83-1	1"
aAUN83-114	1 1/4"
aAUN83-112	1 1/2"
aAUN83-2	2"
aAUN83-212	2 1/2"
aAUN83-3	3"
aAUN83-4	4"



ABS PIPE FITTINGS



REDUCING BUSH

PART NUMBER	TUBE NB	TUBE NB	
aARB933412	3/4"	1/2"	
aARB93112	1"	1/2"	
aARB93134	1"	3/4"	
aARB931412	1 1/4"	1/2"	
aARB931434	1 1/4"	3/4"	
aARB931141	1 1/4"	1"	
aARB931234	1 1/2"	3/4"	
aARB931121	1 1/2"	1"	
aARB931214	1 1/2"	1 1/4"	
aARB9321	2"	1"	
aARB932114	2"	1 1/4"	
aARB932112	2"	1 1/2"	
aARB932122	2 1/2"	2"	
aARB933112	3"	1 1/2"	
aARB9332	3"	2"	
aARB933212	3"	2 1/2"	
aARB9342	4"	2"	
aARB934212	4"	2 1/2"	
aARB9343	4"	3"	
aARB9354	5"	4"	
aARB9364	6"	4"	
aARB9386	8"	6"	

REDUCING BUSH BSPP FEMALE



PART NUMBER	TUBE NB	THREAD
aARB303412	3/4"	1/2" BSPP
aARB30134	1"	3/4" BSPP



REDUCING SOCKET

PART NUMBER	TUBE NB	TUBE NB	
aARS133412	3/4"	1/2"	
aARS13134	1"	3/4"	
aARS131141	1 1/4"	1"	
aARS131214	1 1/2"	1 1/4"	
aARS132112	2"	1 1/2"	
aARS132122	2 1/2"	2"	
aARS133212	3"	2 1/2"	
aARS1343	4"	3"	

CHECK VALVES - FOR SOLVENT WELDING



ABS DOUBLE UNION

EPDM SEALS

PART NUMBER	TUBE NB	
aACVD13-12	1/2"	
aACVD13-34	3/4"	
aACVD13-1	1"	
aACVD13-114	1 1/4"	
aACVD13-112	1 1/2"	
aACVD13-2	2"	

uPVC DOUBLE UNION

EPDM SEALS



3828

3825

PART NUMBER TUBE NB
aPCVD13-12 1/2"
aPCVD13-34 3/4"
aPCVD13-1 1"
aPCVD13-114 1 1/4"
aPCVD13-112 1 1/2"
aPCVD13-2 2"

uPVC & ABS ACCESSORIES

SOLVENT CEMENT

FOR uPVC FITTINGS

PART NUMBER	DESCRIPTION
aCEMENT-PVC	500 ml tin



SOLVENT CEMENT

FOR ABS FITTINGS

PART NUMBER	DESCRIPTION
aCEMENT-ABS	500 ml tin



CLEANING FLUID

FOR uPVC & ABS FITTINGS

PART NUMBER	DESCRIPTION	
aCLEANERMEK	500 ml tin	

Do you also need?



uPVC & ABS ball valves

Find it on page 431, section seven

3815

3815



uPVC TUBING

uPVC TUBING



CLASS C, 9 BAR 3815

PART NUMBER	TUBE NB	LENGTH	
aP2C-3	2"	3 m	
aP3C-3	3"	3 m	
aP4C-3	4"	3 m	
aP5C-3	5"	3 m	
aP6C-3	6"	3 m	
aP8C-3	8"	3 m	
aP2C-6	2"	6 m	
aP3C-6	3"	6 m	
aP4C-6	4"	6 m	
aP5C-6	5"	6 m	
aP6C-6	6"	6 m	
aP8C-6	8"	6 m	

uPVC TUBING

CLASS 7, 12 BAR

PART NUMBER	TUBE NB	LENGTH	
aP1/27-3	1/2"	3 m	
aP3/47-3	3/4"	3 m	
aP17-3	1"	3 m	
aP11/47-3	1 1/4"	3 m	
aP11/27-3	1 1/2"	3 m	
aP27-3	2"	3 m	
aP1/27-6	1/2"	6 m	
aP3/47-6	3/4"	6 m	
aP17-6	1"	6 m	
aP11/47-6	1 1/4"	6 m	
aP11/27-6	1 1/2"	6 m	
aP27-6	2"	6 m	

Class 7 pipe is a thick walled pipe designed for threading Pressure rating is 7 bar after threading

uPVC TUBING



PART NUMBER TUBE NB LENGTH aP1/2E-3 1/2" 3 m aP3/4E-3 3/4" 3 m aP1E-3 3 m 1 1/4" aP11/4E-3 3 m aP11/2E-3 1 1/2" 3 m aP2E-3 2" 3 m aP3E-3 3" 3 m aP4E-3 4" 3 m 6" aP6E-3 3 m aP1/2E-6 1/2" 6 m aP3/4E-6 3/4" 6 m aP1E-6 1" 6 m aP11/4E-6 1 1/4" 6 m aP11/2E-6 1 1/2" 6 m aP2E-6 2" 6 m aP3E-6 3" 6 m aP4E-6 4" 6 m aP6E-6 6" 6 m

uPVC tubing is WRAS approved





Tube NB, Nominal bore or nominal pipe size

ABS TUBING

ABS TUBING



PART NUMBER	TUBE NB	LENGTH	
aA1C-3	1"	2.9 m	
aA11/4C-3	1 1/4"	2.9 m	
aA11/2C-3	1 1/2"	2.9 m	
aA2C-3	2"	2.9 m	
aA21/2C-3	2 1/2"	2.9 m	
aA3C-3	3"	2.9 m	
aA4C-3	4"	2.9 m	
aA5C-3	5"	2.9 m	
aA6C-3	6"	2.9 m	
aA8C-3	8"	2.9 m	
aA1C-6	1"	5.8 m	
aA11/4C-6	1 1/4"	5.8 m	
aA11/2C-6	1 1/2"	5.8 m	
aA2C-6	2"	5.8 m	
aA21/2C-6	2 1/2"	5.8 m	
aA3C-6	3"	5.8 m	
aA4C-6	4"	5.8 m	
aA5C-6	5"	5.8 m	
aA6C-6	6"	5.8 m	
aA8C-6	8"	5.8 m	

ABS TUBING

3815

CLASS E, 15 BAR

PART NUMBER	TUBE NB	LENGTH	
aA1/2E-3	1/2"	2.9 m	
aA3/4E-3	3/4"	2.9 m	
aA1E-3	1"	2.9 m	
aA11/4E-3	1 1/4"	2.9 m	
aA11/2E-3	1 1/2"	2.9 m	
aA2E-3	2"	2.9 m	
aA3E-3	3"	2.9 m	
aA4E-3	4"	2.9 m	
aA1/2E-6	1/2"	5.8 m	
aA3/4E-6	3/4"	5.8 m	
aA1E-6	1"	5.8 m	
aA11/4E-6	1 1/4"	5.8 m	
aA11/2E-6	1 1/2"	5.8 m	
aA2E-6	2"	5.8 m	
aA3E-6	3"	5.8 m	
aA4E-6	4"	5.8 m	

3815